## SIEMENS

## Data sheet

## 6ES7672-8AC02-0YA0



SIMATIC S7-1500, Software Controller CPU 1508S, Single License for 1 installation, runtime software class A; R-SW, software and documentation on DVD, license key on USB flash drive; 6 languages (de,en,it,fr,es,zh); executable in Windows 10; reference hardware: IPC4x7E, BX/PX-39A, IPC6x7E, IPC8x7E

General information	
Product type designation	CPU 1508S
Software version	V30.0
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
<ul> <li>integrated (for program)</li> </ul>	10 Mbyte
<ul> <li>integrated (for data)</li> </ul>	100 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	50 Mbyte
Load memory	
<ul> <li>integrated (on PC mass storage)</li> </ul>	1 024 Mbyte
Backup	
with UPS	Yes; all memory areas declared retentive
<ul> <li>with non-volatile memory</li> </ul>	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	20 000; blocks (OB, FB, FC, DB), UDTs and global constants
DB	
Number, max.	19 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
• Number, max.	19 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
• Number, max.	19 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100
<ul> <li>Number of time alarm OBs</li> </ul>	20



<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
	2
Number of technology synchronous alarm OBs	
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	2 010
	Vee
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
	Any (only limited by the main memory)
Retentivity	N/
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC with NVRAM option
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC with NVRAM option 100 Mbyte; When using PC mass storage for retentive data
Extended retentive data area (incl. timers, counters, flags), max.	
Extended retentive data area (incl. timers, counters, flags), max. Flag	100 Mbyte; When using PC mass storage for retentive data
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	100 Mbyte; When using PC mass storage for retentive data 16 kbyte
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	100 Mbyte; When using PC mass storage for retentive data 16 kbyte
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset	<ul><li>100 Mbyte; When using PC mass storage for retentive data</li><li>16 kbyte</li><li>8; 8 clock memory bit, grouped into one clock memory byte</li></ul>
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max.	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max.	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 kbyte
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of distributed IO systems	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 kbyte
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of IO Controllers	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of IO Controllers • via PC interfaces	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of IO Controllers • via PC interfaces Time of day	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of lO controllers • via PC interfaces Time of day Clock	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 2; any combination of RT or IRT interfaces
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of IO Controllers • via PC interfaces Time of day	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of lO controllers • via PC interfaces Time of day Clock	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 2; any combination of RT or IRT interfaces
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of IO Controllers • via PC interfaces Time of day Clock • Type	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 20 2; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of IO Controllers • via PC interfaces Time of day Clock • Type • Deviation per day, max.	100 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No 64 kbyte; max. 16 KB per block 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 20 2; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of IO Controllers • via PC interfaces Time of day Clock • Type • Deviation per day, max. Operating hours counter • Number	100 Mbyte; When using PC mass storage for retentive data         16 kbyte         8; 8 clock memory bit, grouped into one clock memory byte         Yes         No         64 kbyte; max. 16 KB per block         8 192         32 kbyte         32         20         20         2; any combination of RT or IRT interfaces         Software clock, synchronizable, no battery backup         Depending on PC hardware
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of IO Controllers • via PC interfaces Time of day Clock • Type • Deviation per day, max. Operating hours counter • Number Clock synchronization	100 Mbyte; When using PC mass storage for retentive data         16 kbyte         8; 8 clock memory bit, grouped into one clock memory byte         Yes         No         64 kbyte; max. 16 KB per block         8 192         32 kbyte         32         20         2; any combination of RT or IRT interfaces         Software clock, synchronizable, no battery backup         Depending on PC hardware         16
Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of IO Controllers • via PC interfaces Time of day Clock • Type • Deviation per day, max. Operating hours counter • Number	100 Mbyte; When using PC mass storage for retentive data         16 kbyte         8; 8 clock memory bit, grouped into one clock memory byte         Yes         No         64 kbyte; max. 16 KB per block         8 192         32 kbyte         32         20         20         2; any combination of RT or IRT interfaces         Software clock, synchronizable, no battery backup         Depending on PC hardware



• on Ethernet via NTP	Yes
on Windows clock, slave	Yes
Interfaces	
Number of interfaces	3
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
1. Interface	0
	CD 1625
Interface type Number of connections	CP 1625 192
Interface types	192
· ·	Yes
<ul> <li>RJ 45 (Ethernet)</li> <li>— Transmission rate, max.</li> </ul>	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Controller     PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— shortest clock pulse	500 µs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
— Number of connectable IO Devices, max.	256; the maximal amount of supported devices on all interfaces (PN/PB) is 384 (256+128) in total; theoretically it should be 509 (256+128+125), but it is accepted to be limited to 384
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	



Inpute may	16 kbyte
— Inputs, max.	
Outputs, max. PROFINET IO Device	16 kbyte
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
— Asset management record	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2 of the SIMATIC IPC, Intel Springville i210T
Number of connections	192
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
	Yes
PROFINET IO Device     PROFIBUS DP master	
	No
PROFIBUS DP slave	No
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
<ul> <li>— Isochronous mode</li> </ul>	No
— IRT	No
- PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Number of connectable IO Devices for RT, max.	128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 (256+128) in total; theoretically it should be 509 (256+128+125), but it is accepted to be limited to 384
— of which in line, max.	128
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— ISOCHIOHOUS HIDDE	No
- PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
— Asset management record	Yes
Protocols	
PROFIsafe Number of connections	No



Number of connections, may	192
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul>	192
Number of connections reserved for ES/HMI/web     Number of S7 routing paths	10 16
Redundancy mode	10
Media redundancy	
- MRP	Yes
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
- Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes
S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via CP 1625)
• DHCP	Yes
• DNS • SNMP	Yes
• SIMIP • DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
	Yes; "Large" license required
OPC UA	
OPC UA <ul> <li>Runtime license required</li> </ul>	Yes; "Large" license required
OPC UA <ul> <li>Runtime license required</li> <li>OPC UA Client</li> </ul>	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15,
OPC UA  • Runtime license required  • OPC UA Client  — Security policies	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
OPC UA  • Runtime license required • OPC UA Client — Security policies — User authentication	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password
OPC UA    Runtime license required  OPC UA Client  Security policies  User authentication  Number of connections, max.  Number of nodes of the client interfaces,	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000
OPC UA   Runtime license required  OPC UA Client  Security policies  User authentication  Number of connections, max.  Number of nodes of the client interfaces, recommended max.  Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000
OPC UA    Runtime license required  OPC UA Client  Security policies  User authentication  Number of connections, max.  Number of nodes of the client interfaces, recommended max.  Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.  Number of elements for one call of	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000
OPC UA	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300
OPC UA   Runtime license required  OPC UA Client  - Security policies  - User authentication  - Number of connections, max Number of nodes of the client interfaces, recommended max Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max Number of elements for one call of OPC_UA_MethodGetHandleList, max Number of simultaneous calls of the client instructions for session management, per connection, max Number of simultaneous calls of the client	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300 20
OPC UA	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300 20 100 1
<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client <ul> <li>Security policies</li> <li>User authentication</li> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> </ul> </li> </ul>	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 000
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<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client <ul> <li>Security policies</li> <li>User authentication</li> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of</li> <li>OPC_UA_MethodCall, max.</li> <li>OPC UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server</li> </ul>	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client <ul> <li>Security policies</li> <li>User authentication</li> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of</li> <li>OPC_UA_MethodCall, max.</li> <li>OPC UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server <ul> <li>Application authentication</li> </ul> </li> </ul>	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300 20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes
<ul> <li>OPC UA</li> <li>Runtime license required</li> <li>OPC UA Client <ul> <li>Security policies</li> <li>User authentication</li> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.</li> <li>Number of elements for one call of</li> <li>OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> <li>Application authentication</li> <li>Security policies</li> </ul> </li> </ul>	Yes; "Large" license required Yes; Data access (read, write), method call Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 Yes; "anonymous" or by user name & password 40 5 000 300 20 10 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
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<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
- Number of inputs/outputs per server method, max.	20
— Number of monitored items, recommended max.	10 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10
<ul> <li>Number of server interfaces, max.</li> <li>Number of nodes for user-defined server interfaces.</li> </ul>	30 000
max.	30.000
<ul> <li>Alarms and Conditions</li> </ul>	
<ul> <li>— Number of program alarms</li> </ul>	400
<ul> <li>— Number of alarms for system diagnostics</li> </ul>	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of alarms for system diagnostics	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	
- of which status variables, max.	200; per job
- of which control variables, max.	200; per job
Forcing	200, per job
	Yes
Forcing	
• Forcing, variables	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	300
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
	512 kbyte
<ul> <li>Memory size per trace, max.</li> </ul>	
Memory size per trace, max. Interrupts/diagnostics/status information	
Interrupts/diagnostics/status information	
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED Supported technology objects	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED Supported technology objects Motion Control	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED • ERROR LED • MAINT LED Supported technology objects	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC
Interrupts/diagnostics/status information Diagnostics indication LED    • RUN/STOP LED  • ERROR LED  • MAINT LED  Supported technology objects  Motion Control  • Number of available Motion Control resources for technology objects	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
Interrupts/diagnostics/status information Diagnostics indication LED    • RUN/STOP LED  • ERROR LED  • MAINT LED  Supported technology objects  Motion Control  • Number of available Motion Control resources for technology objects  • Required Motion Control resources	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
Interrupts/diagnostics/status information Diagnostics indication LED     RUN/STOP LED  ERROR LED  MAINT LED  Supported technology objects  Motion Control   Number of available Motion Control resources for technology objects  Required Motion Control resources  — per speed-controlled axis	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 4 800
Interrupts/diagnostics/status information Diagnostics indication LED    • RUN/STOP LED  • ERROR LED  • MAINT LED  Supported technology objects  Motion Control  • Number of available Motion Control resources for technology objects  • Required Motion Control resources	Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; HW LED of SIMATIC IPC427E, IPC BX-39A, IPC627E Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 4 800



— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	30; On IPC427E, Intel Xeon processor
— Number of positioning axes at motion control cycle	60; On IPC427E, Intel Xeon processor
of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Hardware requirement	
Hardware required	SIMATIC IPC427E, IPC477E (Pro), IPC BX-39A, IPC PX-39A (Pro), IPC627E, IPC677E, IPC647E, IPC847E
Processor	
Single-core processor	No
<ul> <li>Single-core processor with hyper-threading</li> </ul>	No
Multi-core processor	Yes
<ul> <li>Multi-core processor with hyper-threading</li> </ul>	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete
	physical core is reserved for the CPU 1507S
Memory	
Work memory, min.	8 Gbyte
<ul> <li>Hard disk memory required for installation</li> </ul>	720 Mbyte
<ul> <li>Temporary hard disk memory for installation</li> </ul>	230 Mbyte
Hard disk memory required at runtime	1 661 Mbyte
Operating systems	
Runs under operating system	
Windows 7	No
• Windows 10	
	Yes; Windows 10 Enterprise 2019 LTSC and 2021 LTSC, 64-bit, MUI
• Linux	No
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
- SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Protection level: Write protection	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Open Development interfaces	
	0.8 Mbyte
Size of ODK SO file, max.	9.8 Mbyte
last modified:	8/2/2023 🖸

