## SIEMENS

## Data sheet

## 6ES7672-7AC02-0YA0



SIMATIC S7-1500 Software Controller CPU 1507S Single License for 1 installation, R-SW Class A; R-SW, software and documentation on DVD, license key on USB flash drive; 6 languages (de,en,it,fr,es,zh); executable in Windows 10; reference hardware: SIMATIC IPC2x7G, IPC4x7E, BX/PX-39A, IPC6x7E, IPC8x7E

General information	
Product type designation	CPU 1507S
Software version	V30.0
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
<ul> <li>integrated (for program)</li> </ul>	5 Mbyte
<ul> <li>integrated (for data)</li> </ul>	20 Mbyte
<ul> <li>integrated (for CPU function library of CPU Runtime)</li> </ul>	50 Mbyte
Load memory	
<ul> <li>integrated (on PC mass storage)</li> </ul>	320 Mbyte
Backup	
with UPS	Yes; all memory areas declared retentive
<ul> <li>with non-volatile memory</li> </ul>	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	12 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	11 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
Number, max.	11 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	11 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100



Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	Any (only limited by the main memory)
	Vee
— adjustable	Yes
S7 times	2.040
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC with NVRAM option
	135 kbyte; on SIMATIC IPC with NVRAM option 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max.	
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories	20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         • Inputs         • Outputs	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         • Inputs         • Outputs         Subprocess images	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Outputs         Subprocess images         • Number of subprocess images, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
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Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of distributed IO systems         Number of IO Controllers	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.         Hardware configuration         Number of IO Controllers         • via PC interfaces         Time of day         Clock	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of distributed IO systems         Number of IO Controllers         • via PC interfaces         Time of day         Clock         • Type	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.         Hardware configuration         Number of IO Controllers         • via PC interfaces         Time of day         Clock         • Type         • Deviation per day, max.	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of distributed IO systems         Number of IO Controllers         • via PC interfaces         Time of day         Clock         • Type	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.         Hardware configuration         Number of IO Controllers         • via PC interfaces         Time of day         Clock         • Type         • Deviation per day, max.         Operating hours counter         • Number	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.         Hardware configuration         Number of IO Controllers         • via PC interfaces         Time of day         Clock         • Type         • Deviation per day, max.         Operating hours counter	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup Depending on PC hardware
Retentive data area (incl. timers, counters, flags), max.         Extended retentive data area (incl. timers, counters, flags), max.         Flag         • Size, max.         • Number of clock memories         Data blocks         • Retentivity adjustable         • Retentivity preset         Local data         • per priority class, max.         Address area         Number of IO modules         I/O address area         • Inputs         • Outputs         Subprocess images         • Number of subprocess images, max.         Hardware configuration         Number of IO Controllers         • via PC interfaces         Time of day         Clock         • Type         • Deviation per day, max.         Operating hours counter         • Number	20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup Depending on PC hardware



e to DR master	No
• to DP, master	No
on Ethernet via NTP	Yes
on Windows clock, slave Interfaces	Tes
Number of interfaces	3
Number of PROFINET interfaces	2: Of which one interface can be used as an IO Controller or I-Device
Number of PROFIBUS interfaces	
1. Interface	0
Interface type	CP 1625
Number of connections	128
Interface types	
• RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
- shortest clock pulse	500 µs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
— IO Devices changing during operation (partner ports), supported	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8 The minimum value of the undere time also depends on communication above
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
- for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs 3 875 µs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte



PROFINET IO Device	
Services	N
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
- PROFlenergy	Yes
— Prioritized startup	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the
	PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
- Shared device	Yes
— Number of IO Controllers with shared device, max.	4
Asset management record	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel Springville
	i210T
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	1
integrated switch	No
Protocols	No
PROFINET IO Controller	Yes
PROFINET IO Controller     PROFINET IO Device	Yes
PROFIBUS DP master	
	No
PROFIBUS DP slave	No
SIMATIC communication	Yes
Open IE communication	Yes
• Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— IRT	No
- PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously	8
activated/deactivated, max.	
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
Services — Isochronous mode	No
— Isochronous mode	No
— Isochronous mode — IRT	No
— Isochronous mode — IRT — PROFlenergy	No Yes
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> </ul>	No Yes Yes
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> </ul>	No Yes 4
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>Asset management record</li> </ul>	No Yes Yes
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>Asset management record</li> </ul> Protocols	No Yes Yes 4 Yes
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>Asset management record</li> </ul> Protocols PROFIsafe	No Yes Yes
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>Asset management record</li> </ul> Protocols PROFIsafe Number of connections	No Yes 4 Yes No
<ul> <li>Isochronous mode</li> <li>IRT</li> <li>PROFlenergy</li> <li>Shared device</li> <li>Number of IO Controllers with shared device, max.</li> <li>Asset management record</li> </ul> Protocols PROFIsafe	No Yes Yes 4 Yes



<ul> <li>Number of S7 routing paths</li> </ul>	16
Redundancy mode	
Media redundancy	
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes
S7 routing	Yes; not via Windows interfaces
S7 communication, as server	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
ISO-on-TCP (RFC1006)	Yes
	64 kbyte
<ul> <li>— Data length, max.</li> <li>● UDP</li> </ul>	Yes
— Data length, max.	2 kbyte
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via CP 1625)
	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data access (read, write), method call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
- User authentication	Yes; "anonymous" or by user name & password
- Number of connections, max.	40
	5 000
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U	300
max. — Number of elements for one call of OPC UA NameSpaceGetIndexList, max.	20
— Number of elements for one call of     OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max</li> </ul>	1
max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
- Application authentication	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
- Number of sessions, max.	64



Number of registerable nodes, may	50.000
— Number of registerable nodes, max.	50 000
— Number of subscriptions per session, max.	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
— Number of inputs/outputs per server method, max.	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Alarms and Conditions	
— Number of program alarms	400
— Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of alarms for system diagnostics	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	
— of which status variables, max.	200; per job
- of which control variables, max.	200; per job
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	300
Traces	
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
• ERROR LED	Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
MAINT LED	Yes; HW LED of SIMATIC IPC227G, IPC427E, IPC BX-39A, IPC627E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	program; selection guide via the TIA Selection Tool or SIZER 4 800
Required Motion Control resources	
- per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80



— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	30; On IPC427E, Intel Xeon processor
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	60; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	,
High-speed counter	Yes
Hardware requirement	
Hardware required	SIMATIC IPC227G, IPC277G (Pro), IPC427E, IPC477E (Pro), IPC BX-39A,
Hardware required	IPC PX-39A (Pro), IPC627E, IPC677E, IPC647E, IPC847E
Processor	
Single-core processor	No
<ul> <li>Single-core processor with hyper-threading</li> </ul>	No
Multi-core processor	Yes
<ul> <li>Multi-core processor with hyper-threading</li> </ul>	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete
	physical core is reserved for the CPU 1507S
Memory	
Work memory, min.	8 Gbyte
<ul> <li>Hard disk memory required for installation</li> </ul>	720 Mbyte
<ul> <li>Temporary hard disk memory for installation</li> </ul>	230 Mbyte
Hard disk memory required at runtime	561 Mbyte
Operating systems	
Runs under operating system	
• Windows 7	No
Windows 10	Yes; Windows 10 Enterprise 2019 LTSC and 2021 LTSC, 64-bit, MUI
• Linux	No
configuration / header	
configuration / programming / header	
Programming language — LAD	Yes
— FBD	Yes
— STL	Yes
- SCL	Yes
- CFC	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	9.8 Mbyte
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