SIEMENS

Data sheet

6ES7518-4FX00-1AC0

SIMATIC S7-1500F, CPU bundle Consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, work memory 6 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC memory card (min. 2 GB) required



General information	
Product type designation	CPU 1518F-4 PN/DP MFP
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
 Isochronous mode 	Yes; Distributed and central; with minimum OB 6x cycle of 125 μs (distributed) and 1 ms (central)
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	V16 (FW V2.8) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1



Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
 Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	35 W
(balanced)	
Power loss	29 W
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	6 Mbyte
 integrated (for data) 	20 Mbyte
 integrated (for CPU function library of CPU 	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++
Runtime)	blocks for the user program that were created using the SIMATIC
	ODK 1500S or Target 1500S.
Working memory for additional functions	
 Integrated (for C/C++ Runtime application) 	512 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte; The memory card must have at least 2 GB of space on it
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	



 Size, max. Size, max. FB Number range Size, max. Size, max. Mbyte FC Number range Size, max. Mbyte FC Size, max. Mbyte FC Size, max. Mbyte FC Size, max. Mbyte Size, max. Mbyte OB Size, max. Mbyte Size, max. Size, max. Size, max. Size, max. Size, max. Size, max. Size<	
the user: 86: 60 00 16 Mbyte KBFB16 Mbyte KB• Number range • Size, max.0 65 5 1 Mbyte• Number range • Size, max.1 Mbyte 1 Mbyte• OB100 100 100 100 • Number of free cycle OBs • Number of time alarm OBs • Number of delay alarm OBs • Number of cyclic interrupt OBs • Number of process alarm OBs • Number of process alarm OBs • Number of DPV1 alarm OBs • Number of isochronous mode OBs3	1 59 999, and number range of DBs created via SFC 0 60 999 ; For DBs with absolute addressing, the max. size is 64
KBFB• Number range0 65 5• Size, max.1 MbyteFC0 65 5• Number range0 65 5• Size, max.1 MbyteOB0• Size, max.1 Mbyte• Number of free cycle OBs100• Number of free cycle OBs100• Number of delay alarm OBs20• Number of cyclic interrupt OBs20• Number of process alarm OBs20• Number of DPV1 alarm OBs3• Number of DPV1 alarm OBs3	35
 Number range Size, max. FC Number range Size, max. Size, max. Mbyte OB Size, max. Mbyte Size, max. Mbyte Size, max. Mbyte Number of free cycle OBs Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of isochronous mode OBs 	
 Size, max. FC Number range Size, max. OB Size, max. Size, max. Number of free cycle OBs Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of cyclic interrupt OBs Number of DPV1 alarm OBs Number of isochronous mode OBs Number of isochronous mode OBs 	
FC0 65 5• Number range • Size, max.1 MbyteOB1 Mbyte• Size, max.1 Mbyte• Number of free cycle OBs100• Number of free cycle OBs20• Number of time alarm OBs20• Number of delay alarm OBs20• Number of cyclic interrupt OBs20; With "Free cycle"• Number of process alarm OBs50• Number of DPV1 alarm OBs3• Number of isochronous mode OBs3	35
 Number range Size, max. OB Size, max. Size, max. Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	35
 Size, max. OB Size, max. Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	35
OB• Size, max.1 Mbyte• Number of free cycle OBs100• Number of time alarm OBs20• Number of delay alarm OBs20• Number of cyclic interrupt OBs20; With• Number of process alarm OBs50• Number of DPV1 alarm OBs3• Number of isochronous mode OBs3	
 Size, max. Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	
 Number of free cycle OBs Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	
 Number of time alarm OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	
 Number of delay alarm OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 3 	
 Number of cyclic interrupt OBs Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	
 Number of process alarm OBs Number of DPV1 alarm OBs Number of isochronous mode OBs 	
Number of DPV1 alarm OBs Number of isochronous mode OBs	Failsafe, two RTGs with one "Cyclic interrupt OB" or one le OB" (F-OB) each are possible
• Number of isochronous mode OBs 3	
Number of technology synchronous alarm OBs 2	
Number of startup OBs 100	
Number of asynchronous error OBs	
Number of synchronous error OBs 2	
Number of diagnostic alarm OBs	
Nesting depth	
• per priority class 24	
Counters, timers and their retentivity S7 counter	
• Number 2 048	
Retentivity	
— adjustable Yes	
IEC counter	
Number Any (only	
Retentivity	limited by the main memory)
— adjustable Yes	limited by the main memory)
S7 times	limited by the main memory)
• Number 2 048	limited by the main memory)
Retentivity	limited by the main memory)



— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	768 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters,	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
flags), max.	
Flag	
• Number, max.	16 kbyte
 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
● per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the
	integration of distributed I/O via PROFINET or PROFIBUS
	communication modules, but also by the connection of I/O via AS-
	i master modules or links (e.g. IE/PB-Link)
Number of DP masters	4
• integrated	1 9: A maximum of 9 CMa/CDa (DDOCIDUS, DDOCINET, Ethernat)
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
● integrated	2



• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
 Number of lines, max. 	1
PtP CM	
 Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
● in AS, slave	Yes
 on Ethernet via NTP 	Yes
Interfaces	
Interfaces Number of PROFINET interfaces	3
	3 1
Number of PROFINET interfaces	
Number of PROFINET interfaces Number of PROFIBUS interfaces	
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface	
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types	1
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports	2
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch	1 2 Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet)	1 2 Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols	1 2 Yes Yes; X1
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol	2 Yes Yes; X1 Yes; IPv4
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller	1 2 Yes Yes; X1 Yes; IPv4 Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	1 2 Yes Yes; X1 Yes; IPv4 Yes Yes Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication	1 2 Yes Yes; X1 Yes; IPv4 Yes Yes Yes Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication	1 2 Yes Yes; X1 Yes; IPv4 Yes Yes Yes Yes Yes Yes Yes; Optionally also encrypted
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Web server	1 2 Yes Yes; X1 Yes; IPv4 Yes Yes; Optionally also encrypted Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Web server • Media redundancy	1 2 Yes Yes; X1 Yes; IPv4 Yes Yes; Optionally also encrypted Yes
Number of PROFINET interfaces Number of PROFIBUS interfaces 1. Interface Interface types • Number of ports • integrated switch • RJ 45 (Ethernet) Protocols • IP protocol • PROFINET IO Controller • SIMATIC communication • Open IE communication • Web server • Media redundancy PROFINET IO Controller	1 2 Yes Yes; X1 Yes; IPv4 Yes Yes; Optionally also encrypted Yes



	N
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	
— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
- Number of connectable IO Devices for RT,	512
max.	
— of which in line, max.	512
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on
	communication share set for PROFINET IO, on the number of IO
	devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 µs: 375
send cycles	μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs



— MRP	Yes; MRP Automanager acc. to IEC 62439-2 Edition 2.0; MRP
	Manager; MRP Client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max.	
— Asset management record	Yes; per user program
2. Interface	
Interface types	
 Number of ports 	1
 integrated switch 	No
 RJ 45 (Ethernet) 	Yes; X2
Protocols	
• IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes
• Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Direct data exchange	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
— Number of IO Devices per tool, max.	8



— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
— Asset management record	Yes; per user program
3. Interface	
Interface types	
Number of ports	1; C/C++ Runtime can also be reached via this port
 integrated switch 	No
 RJ 45 (Ethernet) 	Yes; X3
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	No
PROFINET IO Device	No
 SIMATIC communication 	Yes
Open IE communication	Yes
Web server	Yes
4. Interface	
Interface types	
Number of ports	1
• RS 485	Yes; X4
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
Interface types	
RJ 45 (Ethernet)	



• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autocrossing	Yes
 Industrial Ethernet status LED 	Yes
RS 485	
 Transmission rate, max. 	12 Mbit/s
Protocols	
Number of connections	
 Number of connections, max. 	384; via integrated interfaces of the CPU and connected CPs /
	CMs
 Number of connections reserved for 	10
ES/HMI/web	
 Number of connections via integrated 	320
interfaces	
 Number of S7 routing paths 	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
• H-Sync forwarding	Yes
Media redundancy	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
 User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages



• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Activation/deactivation of DP slaves 	Yes
OPC UA	
 Runtime license required 	Yes
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	40
 Number of nodes of the client interfaces, max. 	5 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_ UA_MethodCall), max. 	1
 — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. 	5
— Number of registerable nodes, max.	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space



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— Application authentication	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
- Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
— Number of server methods, max.	100
 — Number of inputs/outputs per server method, max. 	20
- Number of monitored items, max.	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
 — Number of nodes for user-defined server interfaces, max. 	30 000
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	32
Number of login stations for message functions, max. Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the
	"Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	4 000
 Number of alarms for system diagnostics 	1 000
 Number of alarms for motion technology 	160
objects	
objects Test commissioning functions	
- -	Yes; Parallel online access possible for up to 10 engineering systems
Test commissioning functions	Yes; Parallel online access possible for up to 10 engineering
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Test commissioning functions Joint commission (Team Engineering) Status block	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No



Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
 Forcing, variables 	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
 Number of configurable Traces 	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
• STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Supported technology objects Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER 10 240
Motion Control	program; selection guide via the TIA Selection Tool or SIZER
Motion Control Number of available Motion Control resources 	program; selection guide via the TIA Selection Tool or SIZER
Motion Control Number of available Motion Control resources for technology objects 	program; selection guide via the TIA Selection Tool or SIZER
Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources 	program; selection guide via the TIA Selection Tool or SIZER 10 240
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources — per speed-controlled axis 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per synchronous axis per external encoder per output cam per cam track 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per oper synchronous axis per external encoder per output cam per cam track per probe 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per outport oncome axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per positioning axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40
 Motion Control Number of available Motion Control resources for technology objects Required Motion Control resources per speed-controlled axis per positioning axis per positioning axis per synchronous axis per external encoder per output cam per cam track per probe Positioning axis Number of positioning axes at motion control cycle of 4 ms (typical value) Number of positioning axes at motion control cycle of 8 ms (typical value) 	program; selection guide via the TIA Selection Tool or SIZER 10 240 40 80 160 80 20 160 40



• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time of 100 hours)	
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 — High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	0°C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0°C
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
 Installation altitude above sea level, max. 	3 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Password for display 	Yes
Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe



 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 117 g
last modified:	08/25/2020

