## **SIEMENS**

## **Data sheet**



SIMATIC S7-1500F, CPU 1518F-4 PN/DP, central processing unit with 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518F-4PN/DP
HW functional status	FS11
Firmware version	V3.0
FW update possible	Yes
Product function	
● I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
I²t	0.4 A²·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

• integrated (for program)	9 Mbyte
• integrated (for program)	60 Mbyte
• integrated (for data)	60 Mbyte
Load memory	22 Chuto
Plug-in (SIMATIC Memory Card), max.  Packup	32 Gbyte
Backup	Von
maintenance-free  CRU processing times	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	10 Mbyte, For DBS with absolute addressing, the max. Size is 64 KB
	0 65 535
Number range     Size may	0 65 535
• Size, max.	1 Mbyte
FC Number range	0. 05 525
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; with minimum OB 3x cycle of 100 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
	7 ary (oray manifed by the main memory)
Retentivity	Yes
— adjustable	1 CS
S7 times  • Number	2.049
	2 048
Retentivity	Voc
— adjustable	Yes
IEC timer	And the limited by the propin
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	
	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	



- Cima may	4C librate
Size, max.  Number of stack magnetics.	16 kbyte
Number of clock memories  Pate blacks	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	indicated in total
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
<ul><li>supported</li></ul>	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes



Yes PROFINET IO Device • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes **PROFINET IO Controller** Services - PG/OP communication Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - IRT - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 - Number of connectable IO Devices for RT, max. 512 - of which in line max 512 - Number of IO Devices that can be simultaneously 8; in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 125 µs 125 µs - for send cycle of 187.5 μs 187.5 μs - for send cycle of 250 μs 250 µs to 4 ms — for send cycle of 500 µs 500 μs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125  $\mu s:375~\mu s,\,625~\mu s \dots 3$ Update time for RT — for send cycle of 250  $\mu s$ 250 µs to 128 ms — for send cycle of 500 µs 500 μs to 256 ms - for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms PROFINET IO Device Services - PG/OP communication Yes - Isochronous mode - IRT Yes; Minimum send cycle of 250 µs - PROFlenergy Yes; per user program Shared device Yes 4 Number of IO Controllers with shared device, max. - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program 2. Interface Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports 1 • integrated switch No Protocols Yes; IPv4 • IP protocol • PROFINET IO Controller Yes PROFINET IO Device Yes • SIMATIC communication • Open IE communication Yes; Optionally also encrypted Web server Yes



Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
Number of connectable IO Devices, max.	
,	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul><li>— Number of connectable IO Devices for RT, max.</li><li>— of which in line, max.</li></ul>	128 128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	V V0
• RJ 45 (Ethernet)	Yes; X3
Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	No
PROFINET IO Device	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
4. Interface	
Interface types	
• RS 485	Yes; X4
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
	100
PROFIBUS DP master	49: for the integrated DDOCIDUO DD interfere
Number of connections, max.	48; for the integrated PROFIBUS DP interface
<ul> <li>Number of DP slaves, max.</li> </ul>	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	TROUBOU OF TROUBLE
	Von
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Interface types	



DIAE (Fileson etc)	
RJ 45 (Ethernet)	V
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	12 Mhit/o
Transmission rate, max.  Protocols	12 Mbit/s
PROFIsafe	Voc. \/2.4 / \/2.6
Number of connections	Yes; V2.4 / V2.6
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections, max.     Number of connections reserved for ES/HMI/web	10
Number of connections reserved for Eori Minwell     Number of connections via integrated interfaces	320
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	or, in total, only to or reducing confidence are supported that recent become
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	V
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing     Data record routing	Yes
Data record routing	Yes
S7 communication, as server     S7 communication, as alient	Yes
S7 communication, as client      User data per job, may	Yes See online help (\$7 communication, user data size)
User data per job, max.  Open IE communication	See online help (S7 communication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
Bata length, max.  — several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul><li>Number of connections, max.</li></ul>	40
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
<ul><li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_</li></ul>	300 L



max.	
Number of elements for one call of	20
OPC_UA_NameSpaceGetIndexList, max.  — Number of elements for one call of	100
OPC_UA_MethodGetHandleList, max.	
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul> <li>Number of sessions, max.</li> </ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
<ul><li>— Sampling interval, min.</li></ul>	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	24 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	400
Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	4 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	1 000
Number of alarms for motion technology objects	480
Test commissioning functions	
Joint commission (Team Engineering)	
	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
Status block Single step	
	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	Yes; Up to 16 simultaneously (in total across all ES clients) No
Single step Number of breakpoints	Yes; Up to 16 simultaneously (in total across all ES clients) No
Single step  Number of breakpoints  Status/control	Yes; Up to 16 simultaneously (in total across all ES clients) No 20
Single step  Number of breakpoints  Status/control  • Status/control variable	Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Single step Number of breakpoints Status/control  • Status/control variable  • Variables	Yes; Up to 16 simultaneously (in total across all ES clients) No 20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Single step Number of breakpoints Status/control  Status/control variable Variables  Number of variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients)  No  20  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters



Facility	
Forcing	V
• Forcing	Yes; without fail-safe
Forcing, variables	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	1 000
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	15 360
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
<ul><li>per positioning axis</li></ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
Number of positioning axes at motion control cycle	140
of 4 ms (typical value)	
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	192
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3  — High demand/continuous mode: PFH in accordance	< 1.00E-09
with SIL3	
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
horizontal installation, max.	
	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C
<ul><li>vertical installation, min.</li><li>vertical installation, max.</li></ul>	display is switched off
	display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
vertical installation, max.	display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
vertical installation, max.  Ambient temperature during storage/transportation	display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>vertical installation, max.</li> <li>Ambient temperature during storage/transportation</li> <li>min.</li> </ul>	display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C
<ul> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul>	display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C



configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	either CFC or failsafe functionality
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
<ul> <li>protection of confidential configuration data</li> </ul>	Yes
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 079 g

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ARSHOP Anh Costerel Berns 11/22/2023

last modified: