SIEMENS

Data sheet

6ES7517-3TP00-0AB0



SIMATIC S7-1500T, CPU 1517T-3 PN/DP, Central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517T-3 PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
I²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	



• integrated (for program)	3 Mbuto
 integrated (for program) integrated (for data) 	3 Mbyte 8 Mbyte
Integrated (for data) Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Obyte
maintenance-free	Yes
CPU processing times	
	2 ns
for bit operations, typ. for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	12 113
	12,000; Blocks (OR, ER, EC, DR) and LIDTs
Number of elements (total) DB	12 000; Blocks (OB, FB, FC, DB) and UDTs
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 µs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB



Extended retentive data area (incl. timers, counters, flags), max. 8 Mbyte; When using PS 6 0W 24/48/60 V DC HF

Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
 Retentivity adjustable 	Yes
Retentivity preset	No
Local data	
 per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	,., .,
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
	U NUYIC
Subprocess images	32
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Number of IO Controllers	
 integrated 	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	Yes
Interfaces	
	2
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
 RJ 45 (Ethernet) 	Yes; X1



Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
 Media redundancy 	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
- Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	512
— of which in line, max.	512
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	Voc: IDv4
IP protocol	Yes; IPv4
6ES75173TP000AB0	Subject to change without notice



PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
- Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 — Isochronous mode 	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
— Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	N.
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	40: for the integrated DDOCIDU C DD interface
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services — PG/OP communication	Voc
	Yes
— Equidistance — Isochronous mode	Yes
 — Isocnronous mode — Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	Vac
100 Mbps Autopagatiation	Yes
Autonegotiation	Yes
 Autocrossing 	Yes



Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	320; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	288
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes Yes
 Data record routing S7 communication, as server 	Yes
S7 communication, as server	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 — several passive connections per port, supported 	Yes
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
- Number of connections, max.	40
 Number of nodes of the client interfaces, max. 	5 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of 	100



OPC_UA_MethodGetHandleList, max.	
 Number of simultaneous calls of the client instructions per connection (except) 	1
instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M	
max.	
- Number of simultaneous calls of the client	5
instructions	
OPC_UA_ReadList,OPC_UA_WriteList and	
OPC_UA_MethodCall, max.	5.000
 Number of registerable nodes, max. 	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
— Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address
	space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
 — Number of sessions, max. 	64
 — Number of accessible variables, max. 	200 000
- Number of registerable nodes, max.	50 000
 — Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
— Number of server methods, max.	100
 — Number of inputs/outputs per server method, 	20
max.	
 Number of monitored items, max. 	10 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
Number of nodes for user-defined server	30 000
interfaces, max.	
interfaces, max. • Alarms and Conditions	Yes
interfaces, max. • Alarms and Conditions — Number of program alarms	Yes 400
interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics	Yes
interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols	Yes 400 200
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS 	Yes 400
interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols	Yes 400 200
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS 	Yes 400 200
interfaces, max. • Alarms and Conditions — Number of program alarms — Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode	Yes 400 200 Yes; MODBUS TCP
interfaces, max.	Yes 400 200 Yes; MODBUS TCP
interfaces, max.	Yes 400 200 Yes; MODBUS TCP Yes
interfaces, max.	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm"
interfaces, max.	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
interfaces, max.	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm"
interfaces, max.	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of program alarms Number of program alarms 	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of program alarms Number of alarms for system diagnostics 	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000
interfaces, max.	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects 	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commission (Team Engineering) Status block	Yes 400 200 Yes; MODBUS TCP Yes Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of loadable program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints	Yes 400 200 Yes; MODBUS TCP Yes Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
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interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
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interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Variables Number of variables, max.	Yes; MODBUS TCP Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
interfaces, max. Alarms and Conditions Number of program alarms Number of alarms for system diagnostics Further protocols MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for system diagnostics Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Variables	Yes 400 200 Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20



Forcing	
Forcing	Yes
 Forcing Forcing, variables 	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	200
• present	Yes
Number of entries, max.	3 200
- of which powerfail-proof	1 000
Traces	1000
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED RUN/STOP LED	Yes
ERROR LED	Yes
MAINT LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	165
	Very Neter The number of technology, chiests offects the surle time of
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	10 240
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control resources for technology objects 	256
 Required Extended Motion Control resources 	
 per cam (1 000 points and 50 segments) 	2
 — per cam (10 000 points and 50 segments) 	20
- for each set of kinematics	30
 Per leading axis proxy 	3
 Positioning axis 	
 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	70
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	128
Controller	
 PID_Compact 	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0°C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0°0
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	



configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
 Copy protection 	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 978 g
	.]
last modified:	11/3/2021 🖸

