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Data sheet

6ES7517-3AP00-0AB0



SIMATIC S7-1500, CPU 1517-3 PN/DP, Central processing unit with work memory 2 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information				
Product type designation	CPU 1517-3 PN/DP			
HW functional status	FS11			
Firmware version	V3.0			
Product function				
I&M data	Yes; I&M0 to I&M3			
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 µs (distribute and 1 ms (central)			
Engineering with				
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); V13 Update 3 (FW V1.6) or higher			
Configuration control				
via dataset	Yes			
Display				
Screen diagonal [cm]	6.1 cm			
Control elements				
Number of keys	6			
Mode selector switch	1			
Supply voltage				
Rated value (DC)	24 V			
permissible range, lower limit (DC)	19.2 V			
permissible range, upper limit (DC)	28.8 V			
Reverse polarity protection	Yes			
Mains buffering				
 Mains/voltage failure stored energy time 	5 ms			
Repeat rate, min.	1/s			
Input current				
Current consumption (rated value)	1.55 A			
Current consumption, max.	1.9 A			
Inrush current, max.	1.9 A; Rated value			
l²t	0.4 A ² ·s			
Power				
Infeed power to the backplane bus	12 W			
Power consumption from the backplane bus (balanced)	30 W			
Power loss				
Power loss, typ.	24 W			
Memory				
Number of slots for SIMATIC memory card	1			
SIMATIC memory card required	Yes			
Work memory				
 integrated (for program) 	2 Mbyte			



• integrated (for data)	8 Mbyte				
Load memory	0 mbyto				
Plug-in (SIMATIC Memory Card), max.	32 Gbyte				
Backup	02 00910				
maintenance-free	Yes				
CPU processing times	1 65				
	0.55				
for bit operations, typ.	2 ns				
for word operations, typ.	3 ns				
for fixed point arithmetic, typ. 3 ns					
for floating point arithmetic, typ.	12 ns				
CPU-blocks					
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs				
DB					
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999				
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB				
FB	o mbyte, i or bbs with absolute addressing, the max. size is of Rb				
	0 65 535				
Number range					
• Size, max.	1 Mbyte				
FC	0 05 525				
Number range	0 65 535				
• Size, max.	1 Mbyte				
OB					
• Size, max.	1 Mbyte				
Number of free cycle OBs	100				
 Number of time alarm OBs 	20				
 Number of delay alarm OBs 	20				
 Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 μs				
 Number of process alarm OBs 	50				
 Number of DPV1 alarm OBs 	3				
 Number of isochronous mode OBs 	3				
 Number of technology synchronous alarm OBs 	2				
 Number of startup OBs 	100				
 Number of asynchronous error OBs 	4				
 Number of synchronous error OBs 	2				
 Number of diagnostic alarm OBs 	1				
Nesting depth					
per priority class	24				
Counters, timers and their retentivity					
S7 counter					
Number	2 048				
Retentivity					
— adjustable	Yes				
IEC counter					
Number	Any (only limited by the main memory)				
	any tony innited by the main memory)				
Retentivity	Vac				
— adjustable	Yes				
S7 times	2.040				
Number	2 048				
Retentivity	No.				
— adjustable	Yes				
IEC timer					
• Number	Any (only limited by the main memory)				
Retentivity					
— adjustable	Yes				
Data areas and their retentivity					
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB				
Extended retentive data area (incl. timers, counters, flags), max.	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF				
Flag					
• Size, max.	16 kbyte				



 Number of clock memories 	8: 8 clock memory bit grouped into one clock memory byto
	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	Vec
Retentivity adjustable	Yes
Retentivity preset Local data	No
	64 kbyte; max. 16 KB per block
per priority class, max. Address area	
Number of IO modules	16 384: max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	the number of connectable DID OMs is anti-limited by the survey of start 1.1
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
 PROFINET IO Device 	Yes



SIMATIC communication	Yes				
Open IE communication	Yes; Optionally also encrypted				
Web server	Yes				
	Yes				
Media redundancy PROFINET IO Controller					
Services					
— PG/OP communication	Yes				
— Isochronous mode	Yes				
— Direct data exchange	Yes Yes; Requirement: IRT and isochronous mode (MRPD optional)				
— IRT	Yes				
— PROFlenergy	Yes; per user program				
- Prioritized startup	Yes; Max. 32 PROFINET devices				
- Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i,				
	PROFIBUS or PROFINET				
— Of which IO devices with IRT, max.	64				
 Number of connectable IO Devices for RT, max. 	512				
— of which in line, max.	512				
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces				
 Number of IO Devices per tool, max. 	8				
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data				
Update time for IRT					
— for send cycle of 250 μs	250 µs to 4 ms				
— for send cycle of 500 μs	500 µs to 8 ms				
— for send cycle of 1 ms	1 ms to 16 ms				
— for send cycle of 2 ms	2 ms to 32 ms				
— for send cycle of 4 ms	4 ms to 64 ms				
- With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)				
Update time for RT					
— for send cycle of 250 μs	250 µs to 128 ms				
— for send cycle of 500 μs	500 µs to 256 ms				
— for send cycle of 1 ms	1 ms to 512 ms				
- for send cycle of 2 ms	2 ms to 512 ms				
— for send cycle of 4 ms	4 ms to 512 ms				
PROFINET IO Device					
Services					
— PG/OP communication	Yes				
 — Isochronous mode 	No				
— IRT	Yes				
- PROFlenergy	Yes; per user program				
— Shared device	Yes				
 Number of IO Controllers with shared device, max. 	4				
- activation/deactivation of I-devices	Yes; per user program				
 Asset management record 	Yes; per user program				
2. Interface					
Interface types					
• RJ 45 (Ethernet)	Yes; X2				
Number of ports	1				
 integrated switch 	No				
Protocols					
IP protocol	Yes; IPv4				
PROFINET IO Controller	Yes				
PROFINET IO Device	Yes				
SIMATIC communication	Yes				
Open IE communication	Yes; Optionally also encrypted				
Web server	Yes				
Media redundancy	No				
PROFINET IO Controller					
Services					



— PG/OP communication	Vac
	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
- PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
- for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
- activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	1
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	49. for the interreted DDOEIDUR DD interface
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	PROFIBUS or PROFINET
Services — PG/OP communication	PROFIBUS or PROFINET Yes
Services — PG/OP communication — Equidistance	PROFIBUS or PROFINET Yes Yes
Services — PG/OP communication — Equidistance — Isochronous mode	PROFIBUS or PROFINET Yes Yes Yes
Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	PROFIBUS or PROFINET Yes Yes
Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types	PROFIBUS or PROFINET Yes Yes Yes
Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	PROFIBUS or PROFINET Yes Yes Yes
Services 	PROFIBUS or PROFINET Yes Yes Yes Yes
Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation	PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Services 	PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max.	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autorossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections • Number of connections, max.	PROFIBUS or PROFINET Yes
Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED RS 485 • Transmission rate, max. PROFIsafe Number of connections, max. • Number of connections, max. • Number of connections reserved for ES/HMI/web	PROFIBUS or PROFINET Yes
Services	PROFIBUS or PROFINET Yes



H-Sync forwarding	Yes			
Media redundancy				
— Media redundancy	only via 1st interface (X1)			
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client			
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0			
— MRPD	Yes; Requirement: IRT			
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD			
— Number of stations in the ring, max.	50			
SIMATIC communication				
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected			
S7 routing	Yes			
 Data record routing 	Yes			
 S7 communication, as server 	Yes			
 S7 communication, as client 	Yes			
 User data per job, max. 	See online help (S7 communication, user data size)			
Open IE communication				
• TCP/IP	Yes			
— Data length, max.	64 kbyte			
- several passive connections per port, supported	Yes			
• ISO-on-TCP (RFC1006)	Yes			
— Data length, max.	64 kbyte			
• UDP	Yes			
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast			
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)			
• DHCP	Yes			
• DNS	Yes			
• SNMP	Yes			
• DCP	Yes			
• LLDP	Yes			
Encryption Web server	Yes; Optional			
• HTTP	Yes; Standard and user pages			
• HTTPS	Yes; Standard and user pages			
OPC UA				
Runtime license required	Yes; "Large" license required			
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call			
 Application authentication 	Yes			
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256			
- User authentication	"anonymous" or by user name & password			
- Number of connections, max.	40			
 Number of nodes of the client interfaces, recommended max. 	5 000			
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_L max. 	300			
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20			
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100			
 — Number of simultaneous calls of the client instructions for session management, per connection, 	1			
max.				
÷ .	5			
max. — Number of simultaneous calls of the client	5 5 000			
max. — Number of simultaneous calls of the client instructions for data access, per connection, max.				
 max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of 	5 000			
 max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling 	5 000 100			
 max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition			



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	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss			
— User authentication	"anonymous" or by user name & password			
 — GDS support (certificate management) 	Yes			
- Number of sessions, max.	64			
 — Number of accessible variables, max. 	200 000			
 — Number of registerable nodes, max. 	50 000			
- Number of subscriptions per session, max.	50			
— Sampling interval, min.	10 ms			
— Publishing interval, min.	10 ms			
— Number of server methods, max.	100			
 — Number of inputs/outputs per server method, max. 	20			
 — Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval			
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"			
 — Number of nodes for user-defined server interfaces, max. 	30 000			
Alarms and Conditions	Yes			
— Number of program alarms	400			
 Number of alarms for system diagnostics 	200			
Further protocols				
MODBUS	Yes; MODBUS TCP			
Isochronous mode				
Equidistance	Yes			
S7 message functions				
Number of login stations for message functions, max.	64			
Program alarms	Yes			
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH			
Number of loadable program messages in RUN, max.	5 000			
Number of simultaneously active program alarms				
 Number of program alarms 	2 000			
 Number of alarms for system diagnostics 	1 000			
• Number of alarms for system diagnostics				
Number of alarms for system diagnosites Number of alarms for motion technology objects	480			
Number of alarms for motion technology objects				
Number of alarms for motion technology objects Test commissioning functions	480			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	480 Yes; Parallel online access possible for up to 10 engineering systems			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max.	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. —	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job			
Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job Yes Peripheral inputs/outputs			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. Diagnostic buffer 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. Diagnostic buffer present 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes Yes 3 200			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer of which powerfail-proof 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes Yes 3 200			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. of which status, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000			
 Number of alarms for motion technology objects Test commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. of which control variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 R; Up to 512 KB of data per trace are possible Yes Yes			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes			
 Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED 	480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes			



Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
Number of available Motion Control resources for	program; selection guide via the TIA Selection Tool 10 240
technology objects	10 240
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
– per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	70
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0°C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min. 	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header configuration / programming / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC	Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH 	Yes Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection	Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection 	Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection 	Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection User program protection/password protection Elock protection Access protection Access protection	Yes Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Block protection • Block protection • protection • protection of confidential configuration data	Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
 Installation altitude above sea level, max. configuration / programming / header Programming language LAD FBD STL SCL CFC GRAPH Know-how protection User program protection/password protection Copy protection Block protection Block protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Complete protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes



Weights			
weights			

Weight, approx.

last modified:

1 929 g

8/7/2023 🖸

