SIEMENS

Data sheet



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 2 MB work memory for program and 7.5 MB for data 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required *** approvals and certificates according to entry 109816732 at support.industry.siemens.com to be considered! ***

| General information | |
|--|--|
| Product type designation | CPU 1516-3 PN/DP |
| HW functional status | FS01 |
| Firmware version | V3.0 |
| Product function | |
| ● I&M data | Yes; I&M0 to I&M3 |
| • Isochronous mode | Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central) |
| Engineering with | |
| STEP 7 TIA Portal configurable/integrated from version | V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7516-3AN02-0AB0 |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 6.1 cm |
| Control elements | |
| Number of keys | 8 |
| Mode buttons | 2 |
| Supply voltage | |
| Rated value (DC) | 24 V |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |
| Repeat rate, min. | 1/s |
| Input current | |
| Current consumption (rated value) | 0.87 A |
| Current consumption, max. | 1.08 A |
| Inrush current, max. | 1.15 A; Rated value |
| l²t | 0.6 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 6.7 W |
| Power loss | |
| Power loss, typ. | 8.4 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |
| SIMATIC memory card required | Yes |
| Work memory | |

| a integrated (for program) | 2 Mbyto |
|--|--|
| integrated (for program) integrated (for data) | 2 Mbyte |
| integrated (for data) Load memory | 7.5 Mbyte |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | oz obyte |
| maintenance-free | Yes |
| CPU processing times | |
| | 6 no |
| for bit operations, typ. | 6 ns |
| for word operations, typ. | 7 ns |
| for fixed point arithmetic, typ. for floating point arithmetic, typ. | 9 ns 37 ns |
| | 37 115 |
| CPU-blocks | 0.000 Pt. 1. (OR FR FO PR) |
| Number of elements (total) | 8 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB North or response | |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 |
| | 60 999 |
| • Size, max. | 7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | , , , , , , , , , , , , , , , , , , , |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| OB | |
| • Size, max. | 1 Mbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; With minimum OB 3x cycle of 250 μs |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 3 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| S7 times | |
| Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC timer | |
| Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 512 kbyte; In total; available retentive memory for bit memories, timers, |
| | counters, DBs, and technology data (axes): 472 KB |
| Extended retentive data area (incl. timers, counters, flags), | 7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF |
| max. | |
| Flag | |
| ● Size, max. | 16 kbyte |
| | |



| Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
|--|---|
| Data blocks | o, o clock memory bit, grouped into one clock memory byte |
| Retentivity adjustable | Yes |
| Retentivity preset | No |
| Local data | |
| per priority class, max. | 64 kbyte; max. 16 KB per block |
| Address area | |
| Number of IO modules | 8 192; max. number of modules / submodules |
| I/O address area | |
| Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| per CM/CP | 0.14.4- |
| — Inputs (volume)— Outputs (volume) | 8 kbyte |
| Subprocess images | 8 kbyte |
| Number of subprocess images, max. | 32 |
| Hardware configuration | |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration |
| | of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| integratedVia CM | 1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| integrated | 2 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Rack Madules per real may | 20. CDI L. 24 madulas |
| Modules per rack, max.Number of lines, max. | 32; CPU + 31 modules |
| PtP CM | <u> </u> |
| Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of |
| | available slots |
| Time of day | |
| Clock ● Type | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | 10 0, 1 Jp.: 2 0 |
| Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes |
| • in AS, master | Yes |
| • in AS, slave | Yes |
| on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 2 |
| Number of PROFIBUS interfaces | 1 |
| 1. Interface | |
| Interface types | V VI |
| RJ 45 (Ethernet) Number of parts | Yes; X1 |
| Number of ports integrated switch | 2 Yes |
| integrated switch Protocols | 168 |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| | |



• Open IE communication Yes; Optionally also encrypted Yes Web server Media redundancy Yes **PROFINET IO Controller** Services Yes - PG/OP communication - Isochronous mode Yes Yes; Requirement: IRT and isochronous mode (MRPD optional) - Direct data exchange - IRT Yes - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices 256; In total, up to 1 000 distributed I/O devices can be connected via - Number of connectable IO Devices, max. AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. - Number of connectable IO Devices for RT, 256 max. - of which in line, max. 256 - Number of IO Devices that can be 8; in total across all interfaces simultaneously activated/deactivated, max. Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 µs of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms 1 ms to 16 ms - for send cycle of 1 ms 2 ms to 32 ms — for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 64 ms - With IRT and parameterization of "odd" send Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 cycles μs ... 3 875 μs) Update time for RT — for send cycle of 250 µs 250 µs to 128 ms 500 μs to 256 ms — for send cycle of 500 µs - for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** - PG/OP communication Yes - Isochronous mode No - IRT Yes PROFlenergy Yes; per user program - Shared device Yes Number of IO Controllers with shared device, max - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program 2. Interface Interface types • RJ 45 (Ethernet) Yes; X2 Number of ports · integrated switch No Protocols • IP protocol Yes: IPv4 Yes • PROFINET IO Controller • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy No PROFINET IO Controller Services - PG/OP communication Yes



| | N. |
|---|--|
| — Isochronous mode | No |
| Direct data exchange | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| — Prioritized startup | No |
| Number of connectable IO Devices, max. | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Number of connectable IO Devices for RT, max. | 32 |
| — of which in line, max. | 32 |
| Number of IO Devices that can be | 8; in total across all interfaces |
| simultaneously activated/deactivated, max. | |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| Isochronous mode | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| Prioritized startup | No |
| — Shared device | Yes |
| Number of IO Controllers with shared device, | 4 |
| max. | |
| activation/deactivation of I-devices | Yes; per user program |
| Asset management record | Yes; per user program |
| 3. Interface | |
| Interface types | |
| • RS 485 | Yes; X3 |
| Number of ports | 1 |
| | |
| Protocols | |
| PROFIBUS DP master | Yes |
| | Yes No |
| PROFIBUS DP masterPROFIBUS DP slaveSIMATIC communication | |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master | No Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. | No Yes 48; for the integrated PROFIBUS DP interface |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. | No Yes 48; for the integrated PROFIBUS DP interface |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes |
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| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autoreossing Industrial Ethernet status LED | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |
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| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |
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| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths Redundancy mode | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes 12 Mbit/s No 256; via integrated interfaces of the CPU and connected CPs / CMs 10 128 16 |
| PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths | No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye |



| Media redundancy | |
|---|---|
| — Media redundancy | only via 1st interface (X1) |
| — MRP | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP |
| MDD interconnection, cumperted | Manager; MRP Client |
| MRP interconnection, supported MRPD | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0 Yes; Requirement: IRT |
| Switchover time on line break, typ. | 200 ms; For MRP, bumpless for MRPD |
| Number of stations in the ring, max. | 50 |
| SIMATIC communication | |
| PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| S7 routing | Yes |
| Data record routing | Yes |
| S7 communication, as server | Yes |
| S7 communication, as client | Yes |
| User data per job, max. | See online help (S7 communication, user data size) |
| Open IE communication | |
| • TCP/IP | Yes |
| — Data length, max. | 64 kbyte |
| several passive connections per port, | Yes |
| supported • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 64 kbyte |
| ■ Data length, max. • UDP | Yes |
| — Data length, max. | 2 kbyte; 1 472 bytes for UDP broadcast |
| — UDP multicast | Yes; max. 118 multicast circuits |
| • DHCP | Yes |
| • DNS | Yes |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Encryption | Yes; Optional |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| | |
| • HTTPS | Yes; Standard and user pages |
| OPC UA | |
| OPC UA • Runtime license required | Yes; "Medium" license required |
| OPC UA • Runtime license required • OPC UA Client | |
| OPC UA Runtime license required OPC UA Client Application authentication | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes |
| OPC UA • Runtime license required • OPC UA Client | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call |
| OPC UA Runtime license required OPC UA Client Application authentication | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, |
| OPC UA Runtime license required OPC UA Client Application authentication Security policies | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 |
| Runtime license required OPC UA Client — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & |
| Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space |
| Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Application authentication | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes |
| Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, |
| Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Application authentication | Yes; "Medium" license required Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes |



| — GDS support (certificate management) | Yes |
|---|--|
| Number of sessions, max. | 48 |
| Number of accessible variables, max. | 100 000 |
| Number of registerable nodes, max. | 20 000 |
| Number of subscriptions per session, max. | 50 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 100 ms |
| Number of server methods, max. | 50 |
| Number of inputs/outputs per server method, | 20 |
| max. | |
| Number of monitored items, recommended max. | 4 000; for 1 s sampling interval and 1 s send interval |
| Number of server interfaces, max. | 10 of each "Server interfaces" / "Companion specification" type and 20 |
| — Number of server interfaces, max. | of the type "Reference namespace" |
| Number of nodes for user-defined server | 30 000 |
| interfaces, max. | |
| Alarms and Conditions | Yes |
| Number of program alarms | 200 |
| Number of alarms for system diagnostics | 100 |
| Further protocols | |
| • MODBUS | Yes; MODBUS TCP |
| Isochronous mode | |
| Equidistance | Yes |
| S7 message functions | 1.00 |
| | 64 |
| Number of login stations for message functions, max. | 64 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 5 000 |
| Number of simultaneously active program alarms | 3 000 |
| Number of program alarms | 1 000 |
| Number of program alarms Number of alarms for system diagnostics | 200 |
| • Nullibel of alaities for system diagnostics | 200 |
| | 160 |
| Number of alarms for motion technology objects | 160 |
| Number of alarms for motion technology objects Test commissioning functions | |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 8 engineering systems |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables, max. | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. Traces | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. Of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes |
| Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED STOP ACTIVE LED Connection display LINK TX/RX | Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes |



| Number of available Motion Control resources for technology objects | 2 400 |
|--|--|
| Required Motion Control resources | |
| per speed-controlled axis | 40 |
| per positioning axis | 80 |
| per synchronous axis | 160 |
| per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| Positioning axis | |
| Number of positioning axes at motion control cycle of 4 ms (typical value) | 11 |
| Number of positioning axes at motion control cycle of 8 ms (typical value) | 20 |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| PID_3Step | Yes; PID controller with integrated optimization for valves |
| • PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | . 55, 1 12 55 in 5 in 1 in 10g atou opaining atour for tomporate o |
| High-speed counter | Yes |
| | |
| Ambient conditions | |
| Ambient temperature during operation | |
| horizontal installation, min. | -30 °C; No condensation |
| horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| vertical installation, min. | -30 °C; No condensation |
| vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| | |
| configuration / header | |
| configuration / header | |
| configuration / programming / header | |
| configuration / programming / header Programming language | Yes |
| configuration / programming / header Programming language — LAD | Yes Yes |
| configuration / programming / header Programming language — LAD — FBD | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL | Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL | Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC | Yes Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH | Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection | Yes Yes Yes Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection | Yes Yes Yes Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection | Yes Yes Yes Yes Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection | Yes Yes Yes Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection | Yes Yes Yes Yes Yes Yes Yes Yes Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth Weights | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth | Yes |
| configuration / programming / header Programming language — LAD — FBD — STL — SCL — CFC — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width Height Depth Weights | Yes |



