

SIMATIC S7-1500T, CPU 1515TF-2 PN, central processing unit with working memory 750 KB for program and 3 MB for data, 1. interface: PROFINET IRT with 2 port switch, 2. Interface, Ethernet, 30 ns bit performance, SIMATIC memory card necessary



General information	
Product type designation	CPU 1515TF-2 PN
HW functional status	FS03
Firmware version	V2.1
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated as of version 	V14 SP1
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V

permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A; Rated value
I^2t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	750 kbyte
• integrated (for data)	3 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	3 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	500 kbyte
FC	

• Number range	0 ... 65 535
• Size, max.	500 kbyte
OB	
• Size, max.	500 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1

Counters, timers and their retentivity

S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes

Data areas and their retentivity

Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	3 Mbyte; When using PS 60W 24/48/60V DC HF
Flag	
• Number, max.	16 kbyte
Data blocks	

<ul style="list-style-type: none"> • Retentivity adjustable 	Yes
<ul style="list-style-type: none"> • Retentivity preset 	No
Local data	
<ul style="list-style-type: none"> • per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> • Inputs 	32 kbyte; All inputs are in the process image
<ul style="list-style-type: none"> • Outputs 	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul style="list-style-type: none"> • Via CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul style="list-style-type: none"> • integrated 	2
<ul style="list-style-type: none"> • Via CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul style="list-style-type: none"> • Modules per rack, max. 	32; CPU + 31 modules
<ul style="list-style-type: none"> • Number of lines, max. 	1
PtP CM	
<ul style="list-style-type: none"> • Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> • Type 	Hardware clock
<ul style="list-style-type: none"> • Backup time 	6 wk; At 40 °C ambient temperature, typically
<ul style="list-style-type: none"> • Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
<ul style="list-style-type: none"> • Number 	16

Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes

Interfaces	
Number of PROFINET interfaces	2

1. Interface

Interface types	
• Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1

Functionality	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	Yes

PROFINET IO Controller

Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8

— Updating times

The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

Update time for IRT

— for send cycle of 250 μ s

250 μ s to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μ s of the isochronous OB is decisive

— for send cycle of 500 μ s

500 μ s to 8 ms

— for send cycle of 1 ms

1 ms to 16 ms

— for send cycle of 2 ms

2 ms to 32 ms

— for send cycle of 4 ms

4 ms to 64 ms

— With IRT and parameterization of "odd" send cycles

Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 μ s)

Update time for RT

— for send cycle of 250 μ s

250 μ s to 128 ms

— for send cycle of 500 μ s

500 μ s to 256 ms

— for send cycle of 1 ms

1 ms to 512 ms

— for send cycle of 2 ms

2 ms to 512 ms

— for send cycle of 4 ms

4 ms to 512 ms

PROFINET IO Device

Services

— PG/OP communication

Yes

— S7 routing

Yes

— Isochronous mode

No

— Open IE communication

Yes

— IRT

Yes

— MRP

Yes

— MRPD

Yes; Requirement: IRT

— PROFINergy

Yes

— Shared device

Yes

— Number of IO Controllers with shared device, max.

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2. Interface

Interface types

• Number of ports

1

• integrated switch

No

• RJ 45 (Ethernet)

Yes; X2

Functionality

• IP protocol

Yes; IPv4

• PROFINET IO Controller

Yes

• PROFINET IO Device

Yes

• SIMATIC communication

Yes

• Open IE communication	Yes
• Web server	Yes
• Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— PROFlenergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
Interface types	
RJ 45 (Ethernet)	

- 100 Mbps
- Autonegotiation
- Autocrossing
- Industrial Ethernet status LED

Yes
Yes
Yes
Yes

Protocols

Number of connections

- Number of connections, max. 192; via integrated interfaces of the CPU and connected CPs / CMs
- Number of connections reserved for ES/HMI/web 10
- Number of connections via integrated interfaces 108
- Number of S7 routing paths 16

SIMATIC communication

- S7 communication, as server Yes
- S7 communication, as client Yes
- User data per job, max. See online help (S7 communication, user data size)

Open IE communication

- TCP/IP
 - Data length, max. 64 kbyte
 - several passive connections per port, supported Yes
- ISO-on-TCP (RFC1006)
 - Data length, max. 64 kbyte
- UDP
 - Data length, max. 1 472 byte
 - UDP multicast Yes; Max. 5 multicast circuits
- DHCP No
- SNMP Yes
- DCP Yes
- LLDP Yes

Web server

- HTTP Yes; Standard and user pages
- HTTPS Yes; Standard and user pages

OPC UA

- OPC UA Server
 - Application authentication Yes
 - Security policies Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 - User authentication "anonymous" or by user name & password

Further protocols

• MODBUS	Yes; MODBUS TCP
Media redundancy	
• Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
• Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; With minimum OB 6x cycle of 500 µs
Equidistance	Yes
S7 message functions	
Program alarms	Yes
Number of configurable program alarms	10 000
Number of simultaneously active program alarms	
• Number of program alarms	600
• Number of alarms for system diagnostics	200
• Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
• Status/control variable	Yes
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
• Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	

Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
<ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects (except cam disks) 2 400 • Required Motion Control resources <ul style="list-style-type: none"> — per speed-controlled axis 40 — per positioning axis 80 — per synchronous axis 160 — per external encoder 80 — per output cam 20 — per cam track 160 — per probe 40 • Cams <ul style="list-style-type: none"> — Number of cams, max. 60 • Positioning axis <ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) 7 — Number of positioning axes at motion control cycle of 8 ms (typical value) 14 	
Controller	<ul style="list-style-type: none"> • PID_Compact Yes; Universal PID controller with integrated optimization • PID_3Step Yes; PID controller with integrated optimization for valves • PID-Temp Yes; PID controller with integrated optimization for temperature
Counting and measuring	Yes
• High-speed counter	Yes

Standards, approvals, certificates

Highest safety class achievable in safety mode	
Probability of failure (for service life of 20 years and repair time of 100 hours)	
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09

Ambient conditions

Ambient temperature during operation	
• horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C

• max.

70 °C

Configuration

Programming

Programming language

— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes

Know-how protection

• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes

Access protection

• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes

Cycle time monitoring

• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time

Dimensions

Width	70 mm
Height	147 mm
Depth	129 mm

last modified:

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