SIEMENS

Data sheet



SIMATIC S7-1500F, CPU 1513F-1 PN, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 450 KB FOR PROGRAM AND 1.5 MB FOR DATA, 1. INTERFACE: PROFINET IRT WITH 2 PORT SWITCH, 40 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

Product type designation HW functional status FS03 Firmware version V2.9 Product function • I&M data • Isochronous mode FS03 Firmware version V2.9 Product function • I&M data • Isochronous mode FS03 FS03 FS03 FS03 FS03 FS03 FS03 FS03	General information	
Firmware version V2.9 Product function • I&M data • Isochronous mode • ISTEP 7 TIA Portal configurable/integrated from version Configuration control via dataset Ves Display Screen diagonal [cm] Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) 28 & V Reverse polarity protection Mains buffering • Mainsvoltage failure stored energy time • Repeat rate, min. Injut current Current consumption (rated value) Current consumption, max. In y A; Rated value Power Indeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power of slots for SIMATIC memory card I SIMATIC memory card required Yes	Product type designation	CPU 1513F-1 PN
Product function • I&M data • Isochronous mode Engineering with • \$TEP 7 TIA Portal configurable/integrated from version configurable and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central) • \$TEP 7 TIA Portal configurable/integrated from version configurable as 6ES7513-1FL01-0AB0 Configuration control via dataset Yes Display Screen diagonal [cm] Control elonemits Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) permissible range, uper limit (DC) permissible range, uper limit (DC) Reverse polarity protection Wes Mains buffering • Mainsvoltage failure stored energy time • Repeat rate, min. Input current Current consumption (rated value) O.7 A Current consumption, max O.95 A Inrush current, max Pr Power consumption from the backplane bus In Qu. 2A*s Power loss, typ. Memory Number of slots for SIMATIC memory card I SIMATIC memory card required Yes	HW functional status	FS03
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STEP 7 TIA Portal configurable/integrated from version configurable as 6ES7513-1FL01-0AB0 Configuration control via dataset Ves Display Screen diagonal [cm] Control elements Number of keys 8 Mode buttons 2 Supply voltage Rated value (DC) permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) Permissible range, upper limit (DC) Reverse polarity protection Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption (rated value) Current consumption, max. Inrush current, max. I. 9 A; Rated value Power Infeed power to the backplane bus Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	• Isochronous mode	
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Screen diagonal [cm] 3.45 cm	Configuration control	
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Mode buttons Supply voltage Rated value (DC) 24 V permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes Mains/voltage failure stored energy time 5 ms Repeat rate, min. 1/s Input current Current consumption (rated value) 0.7 A Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value IPt 0.002 A ² -s Power Infeed power to the backplane bus (balanced) 5.5 W Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss Power Iss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Control elements	
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Mains buffering Mains/voltage failure stored energy time Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inush current, max. Indeed power to the backplane bus Power loss Power loss Power loss, typ. Memory Number of slots for SIMATIC memory card SiMATIC memory card required 5 ms 6	permissible range, upper limit (DC)	28.8 V
Mains/voltage failure stored energy time Repeat rate, min. 1/s Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Inrush current, max. Insush current, max. Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. S.7 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Reverse polarity protection	Yes
• Repeat rate, min. Input current Current consumption (rated value) Current consumption, max. Inrush current, max. Interest power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. SIMATIC memory card required 1/8 1/8 1/8 1/8 1/8 1/8 1/8 1/	Mains buffering	
Input current Current consumption (rated value) Current consumption, max. 0.95 A Inrush current, max. 1.9 A; Rated value I²t 0.02 A²-s Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss Power loss, typ. Memory Number of slots for SIMATIC memory card SIMATIC memory card required 0.7 A 0.95 A	 Mains/voltage failure stored energy time 	5 ms
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Inrush current, max. 1.9 A; Rated value 1²t 0.02 A²-s Power Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required 1.9 A; Rated value 1.0 W 5.5 W Power 1.0 W 5.5 W 1.0	Current consumption (rated value)	0.7 A
Power	Current consumption, max.	0.95 A
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	Inrush current, max.	1.9 A; Rated value
Infeed power to the backplane bus Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card SIMATIC memory card required Yes	I ² t	0.02 A²-s
Power consumption from the backplane bus (balanced) 5.5 W Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power	
Power loss Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Infeed power to the backplane bus	10 W
Power loss, typ. 5.7 W Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power consumption from the backplane bus (balanced)	5.5 W
Memory Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power loss	
Number of slots for SIMATIC memory card 1 SIMATIC memory card required Yes	Power loss, typ.	5.7 W
SIMATIC memory card required Yes	Memory	
	Number of slots for SIMATIC memory card	1
Work memory	SIMATIC memory card required	Yes
	Work memory	

integrated (for program)	450 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	1.5 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Guyte
maintenance-free	Yes
	Tes
CPU processing times	40 no
for bit operations, typ.	40 ns
for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	4.000 PL 1 (OD ED EO DD) 111DT
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	4 00 000 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	in the first of 220 that account accounting, and make one to the
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	100 Kbyto
• Size, max.	450 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of tearinology synchronous alarm OBs Number of startup OBs	100
Number of startup OBs Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	24: Un to 9 pagaible for E blocks
per priority class Country timers and their retentivity.	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	2012
• Number	2 048
Retentivity	V
— adjustable	Yes
IEC counter	Any (and display the main
Number Patenti it.	Any (only limited by the main memory)
Retentivity	V
— adjustable	Yes
S7 times	2042
• Number	2 048
Retentivity	V
— adjustable	Yes
IEC timer	Ann fants Breite des the grants
Number	Any (only limited by the main memory)
Retentivity	ū.
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	,,



0:	40 ld. 4-
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	, .,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Number	16
Clock synchronization	
supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
	1 53
Interfaces	4
Number of PROFINET interfaces	1
1. Interface	
Interface types	V V
• RJ 45 (Ethernet)	Yes; X1
 Number of ports 	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes; Optionally also encrypted
Web server	Yes



 Media redundancy Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 **PROFINET IO Controller** Services - PG/OP communication Yes Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) — IRT - PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices 128; In total, up to 512 distributed I/O devices can be connected via AS-i, - Number of connectable IO Devices, max. PROFIBUS or PROFINET - Of which IO devices with IRT, max. - Number of connectable IO Devices for RT, max. 128 - of which in line, max. 128 - Number of IO Devices that can be simultaneously 8: in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum - for send cycle of 250 µs update time of 500 µs of the isochronous OB is decisive — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms - for send cycle of 2 ms 2 ms to 32 ms - for send cycle of 4 ms 4 ms to 64 ms - With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 µs) Update time for RT — for send cycle of 250 µs 250 µs to 128 ms — for send cycle of 500 µs 500 µs to 256 ms - for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services - PG/OP communication Yes - Isochronous mode No - IRT Yes - PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. 4 - activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program Interface types RJ 45 (Ethernet) • 100 Mbps Yes Autonegotiation Yes Autocrossing Yes • Industrial Ethernet status LED Yes **Protocols PROFIsafe** Yes; V2.4 / V2.6 Number of connections 128; via integrated interfaces of the CPU and connected CPs / CMs • Number of connections, max. • Number of connections reserved for ES/HMI/web 10 • Number of connections via integrated interfaces 88 • Number of S7 routing paths 16 Redundancy mode • H-Sync forwarding Yes Media redundancy - Media redundancy Yes; only via 1st interface (X1)



— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
	64 kbyte
— Data length, max.◆ UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
 Runtime license required 	Yes
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of 	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_Umax. — Number of elements for one call of	
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	20
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection,	20 100
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client	20 100 1
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	20 100 1
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of	20 100 1 5 5 000
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	20 100 1 5 5 000 100
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20 100 1 5 5 000 100 20
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server — Application authentication	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server — Application authentication — Security policies	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max. • OPC UA Server — Application authentication — Security policies — User authentication	20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password



 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
 Number of server methods, max. 	20
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	1 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	1 000
 Alarms and Conditions 	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
Number of alarms for system diagnostics	100
Number of alarms for motion technology objects	80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes; without fail-safe
• Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Number of variables, max.	333.113.13
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing	Yes; without fail-safe
Forcing, variables	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	500
Traces	
 Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	800
 Required Motion Control resources 	
— per speed-controlled axis	40



per positioning axis	80
per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle	5
of 4 ms (typical value)	
 Number of positioning axes at motion control cycle 	10
of 8 ms (typical value)	
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
— Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3	
High demand/continuous mode: PFH in accordance	< 1.00E-09
with SIL3	
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	-25 °C; No condensation
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
• Vertical installation, max.	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	160
·	Yes
User program protection/password protection Copy protection	
Copy protection Plack protection	Yes
Block protection	Yes
Access protection	V
Password for display	Yes
Protection level: Write protection	Yes; Specific write protection both for Standard and for Failsafe
Protection level: Read/write protection	Yes
 Protection level: Write protection for Failsafe 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	35 mm



Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	405 g

last modified: 8/16/2023 🖸

