## SIEMENS

## Data sheet

## 6ES7511-1AL03-0AB0



SIMATIC S7-1500, CPU 1511-1 PN, central processing unit with work memory 300 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required \*\*\*\* approvals and certificate according to entry 109815653 at support.industry.siemens.com to be observed! \*\*\*\*

General information	
Product type designation	CPU 1511-1 PN
HW functional status	FS01
Firmware version	V3.0
Product function	
I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 500 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7511- 1AK02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.9 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	7.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	



<ul> <li>integrated (for program)</li> </ul>	300 kbyte
<ul> <li>integrated (for program)</li> <li>integrated (for data)</li> </ul>	1.5 Mbyte
Load memory	1.5 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	02 00510
maintenance-free	Yes
CPU processing times	
	25 m
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	300 kbyte
FC	
Number range	0 65 535
• Size, max.	300 kbyte
OB	
• Size, max.	300 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
<ul> <li>Number of diagnostic alarm OBs</li> </ul>	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Extended retentive data area (incl. timers, counters, flags),	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	
• Size, max.	16 kbyte



Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	Vec
<ul><li>supported</li><li>in AS, master</li></ul>	Yes
<ul><li>In AS, master</li><li>in AS, slave</li></ul>	Yes
on Ethernet via NTP	Yes
Interfaces	
	1
Number of PROFINET interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports     integrated quiteb	2
integrated switch	Yes
Protocols     IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes



PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
- PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 512 distributed I/O devices can be connected via AS- i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	128
max.	128
— of which in line, max. — Number of IO Devices that can be	8: in total across all interfaces
simultaneously activated/deactivated, max.	
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
epool.g	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 $\mu$ s of the isochronous OB is decisive
— for send cycle of 500 µs	500 μs to 8 ms; Note: In the case of IRT with isochronous mode, the
for send cycle of 1 me	minimum update time of 625 $\mu$ s of the isochronous OB is decisive 1 ms to 16 ms
— for send cycle of 1 ms	2 ms to 32 ms
— for send cycle of 2 ms	
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device.	4
max.	
- activation/deactivation of I-devices	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autorrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	
	No
PROFIsafe Number of connections	No
	128: via integrated interfaces of the CPLL and connected CPc / CMc
<ul> <li>Number of connections, max.</li> <li>Number of connections reserved for ES/HMI/web</li> </ul>	128; via integrated interfaces of the CPU and connected CPs / CMs
	10 88
Number of connections via integrated interfaces     Number of S7 routing paths	
Number of S7 routing paths	16
Redundancy mode	Voc
H-Sync forwarding Media redundancy	Yes
Media redundancy — Media redundancy	only via 1st interface (X1)
— MRP	only via 1st interface (X1)
	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP



	Managar: MPR Client
MDD interconnection ourseted	Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD Switzbover time on line break, two	Yes; Requirement: IRT
<ul> <li>— Switchover time on line break, typ.</li> <li>Number of stations in the ring, max</li> </ul>	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication • PG/OP communication	Voc: encountion with TLS V/12 pro-selected
PG/OP communication     S7 routing	Yes; encryption with TLS V1.3 pre-selected Yes
0	Yes
<ul> <li>Data record routing</li> <li>S7 communication, as server</li> </ul>	
	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	Vee
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
	Yes
ISO-on-TCP (RFC1006)     Data length max	
— Data length, max.	64 kbyte
• UDP	Yes 2 khyte: 1,472 hytes for LIDB broadcast
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
<ul> <li>Runtime license required</li> </ul>	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— User authentication</li> <li>— Number of connections, max.</li> </ul>	"anonymous" or by user name & password 4
- Number of connections, max.	4
<ul> <li>— Number of connections, max.</li> <li>— Number of nodes of the client interfaces,</li> </ul>	4
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of</li> </ul>	4 1 000
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of</li> </ul>	4 1 000
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	4 1 000 300 20
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of</li> </ul>	4 1 000 300
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	4 1 000 300 20 100
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client</li> </ul>	4 1 000 300 20
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per</li> </ul>	4 1 000 300 20 100
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	4 1 000 300 20 100 1
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per</li> </ul>	4 1 000 300 20 100
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client</li> </ul>	4 1 000 300 20 100 1
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	4 1 000 300 20 100 1 5
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> </ul>	4 1 000 300 20 100 1 5 5 000
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling</li> </ul>	4 1 000 300 20 100 1 5 5 000
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling</li> </ul>	4 1 000 300 20 100 1 5 5 000 100
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15,
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> <li>Application authentication</li> <li>Security policies</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> <li>Application authentication</li> <li>Security policies</li> <li>User authentication</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256Rsa0aep, Aes256Sha256Rsa15, Basic256Sha256, Aes128Sha256Rsa0aep, Aes256Sha256Rsa15, Basic256Sha256Rsa15
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> <li>Application authentication</li> <li>Security policies</li> <li>User authentication</li> <li>GDS support (certificate management)</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256Rsa0aep, Aes256Sha256Rsa15, Basic256Sha256, Aes128Sha256Rsa0aep, Aes256Sha256Rsa15, Basic256Sha
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/O max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> <li>Application authentication</li> <li>Security policies</li> <li>User authentication</li> <li>GDS support (certificate management)</li> <li>Number of sessions, max.</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes2256Sha256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes2256Sha256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes2256Sha256RsaPss "anonymous" or by user name & password Yes 32
<ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> <li>OPC UA Server</li> <li>Application authentication</li> <li>Security policies</li> <li>User authentication</li> <li>GDS support (certificate management)</li> </ul>	4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256Rsa0aep, Aes256Sha256Rsa15, Basic256Sha256, Aes128Sha256Rsa0aep, Aes256Sha256Rsa15, Autor Autor Autor Autor Autor Autor Autor Autor Autor Aut



	10.000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	100 ms
<ul> <li>Publishing interval, min.</li> </ul>	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	20
<ul> <li>— Number of inputs/outputs per server method,</li> </ul>	20
max.	
<ul> <li>— Number of monitored items, recommended</li> </ul>	4 000; for 1 s sampling interval and 1 s send interval
max.	
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
Number of nodes for user defined conver	
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	15 000
Alarms and Conditions	Yes
Alarms and Conditions     — Number of program alarms	100
<ul> <li>Number of program alarms</li> <li>Number of alarms for system diagnostics</li> </ul>	50
Further protocols	
· · · · ·	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
Number of program alarms	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
	Yes: Parallel online access possible for up to 5 engineering systems
Joint commission (Team Engineering) Status block	Yes; Parallel online access possible for up to 5 engineering systems
	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	
<ul> <li>— of which status variables, max.</li> </ul>	200; per job
<ul> <li>— of which control variables, max.</li> </ul>	200; per job
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4: Up to 512 KB of data per trace are possible
5	
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	1 120
technology objects	
Required Motion Control resources	
— per speed-controlled axis	40
- per positioning axis	80



— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-30 °C: No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
• vertical installation, min.	-30 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	10 0
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
configuration / programming / header Programming language	Ver
configuration / programming / header Programming language — LAD	Yes
configuration / programming / header Programming language — LAD — FBD	Yes
configuration / programming / header Programming language — LAD — FBD — STL	Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL	Yes Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	Yes Yes
configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection	Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection	Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection	Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Block protection         • Block protection         Access protection	Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Block protection         • Block protection         • protection         • protection	Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Block protection         • protection         • protection         • Password for display	Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • protection of confidential configuration data         • Password for display         • Protection level: Write protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Read/write protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Interview monitoring / header         • lower limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Inver limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Diver limit         • upper limit         • User limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Diver limit         • upper limit         • User limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Iower limit         • upper limit	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Dimensions         Width         Height         Depth	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Read/write protection         • Protection level: Complete protection         • Iower limit         • upper limit         Dimensions         Width         Height         Depth	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes

