## SIEMENS

## Data sheet

## 6ES7318-3FL01-0AB0



SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA
Inrush current, typ.	4 A
l²t	1.2 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
integrated	2 560 kbyte
• expandable	No
Load memory	
Plug-in (MMC)	Yes
<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes
<ul> <li>without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.004 µs
	0.01 µs
for word operations, typ.	0.01 μ0
for word operations, typ. for fixed point arithmetic, typ.	0.01 µs



Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> <li>Number of time alarm OBs</li> </ul>	1; OB 1
Number of delay alarm OBs	1; OB 10 2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
Number of isochronous mode OBs	1; OB 61
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	40
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	Vec
present	Yes SFB
• Type • Number	
Number Data areas and their retentivity	Unlimited (limited only by RAM capacity)
	700 khyte
Retentive data area (incl. timers, counters, flags), max.	700 kbyte
Flag • Size, max.	8 192 byte
<ul><li>Size, max.</li><li>Retentivity available</li></ul>	8 192 byte Yes; From MB 0 to MB 8 191
-	MB 0 to MB 15
<ul> <li>Retentivity preset</li> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
· Notontivity adjustable	



Retentivity preset	Yes
Local data	
per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
Inputs	8 192 byte
Outputs	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
Outputs, adjustable	8 192 byte
Inputs, default	1 024 byte
Outputs, default	1 024 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
Inputs	4 096
— of which central	256
Outputs	4 096
— of which central	256
Hardware configuration	
Number of DP masters	
integrated     via CP	2
	4
Number of operable FMs and CPs (recommended) <ul> <li>FM</li> </ul>	8
• CP, PtP	8
• CP, LAN	10
Rack	
Racks, max.	4
Modules per rack, max.	8
Time of day	-
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
• Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
	Yes
<ul> <li>supported</li> <li>to MPI, master</li> <li>to MPI, slave</li> </ul>	Yes Yes
<ul><li>supported</li><li>to MPI, master</li></ul>	Yes



- in AC monton	Vee
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	2
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	150 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
Point-to-point connection	No
MPI	40.14.14
Transmission rate, max. Services	12 Mbit/s
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	165
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
— Direct data exchange (slave-to-slave communication) — DPV1	Yes; as subscriber Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
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— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	02.0910
— PG/OP communication	Yes
- Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave	Yes
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	200 mA
Protocols	
• MPI	No
PROFINET IO Controller	No
PROFINET IO Device	No
PROFINET CBA	No
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
Open IE communication	No
Web server	No
PROFIBUS DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
- Routing	Yes
— Global data communication	No
- S7 basic communication	Yes; I blocks only
- S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
- SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— Outputs, max. User data per DP slave	8 kbyte



— Outputs, max.	244 byte
PROFIBUS DP slave	
GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	02.0910
— PG/OP communication	Yes
- Routing	Yes; with interface active
Global data communication	No
- S7 basic communication	No
— S7 communication	Yes
- S7 communication as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
3. Interface	244 Dyte
	PROFINET
Interface type Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	
Change of IP address at runtime, supported	Yes
Interface types	No.
• RJ 45 (Ethernet)	Yes
Number of ports	2
integrated switch	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Shared device	Yes
— Prioritized startup	Yes
- Number of IO devices with prioritized startup, max.	32
- Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
- Number of IO Devices with IRT and the option "high	
flexibility"	256
	256 61
flexibility"	



Activation / departivation of IO Devices	Vee
- Activation/deactivation of IO Devices	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,1$ ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 $\mu s$ to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
- Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of
— Isochronous mode	instances: 32
— ISOCHIOHOUS HIDDE — IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I- Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
<ul> <li>acyclic transmission</li> </ul>	Yes
cyclic transmission	Yes
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul><li>Local port numbers used at the system end</li><li>Keep-alive function, supported</li></ul>	
	65533, 65534, 65535
Keep-alive function, supported	65533, 65534, 65535
Keep-alive function, supported Protocols	65533, 65534, 65535 Yes
Keep-alive function, supported  Protocols  PROFIsafe	65533, 65534, 65535 Yes
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode	65533, 65534, 65535 Yes
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy  — Switchover time on line break, typ.	65533, 65534, 65535 Yes Yes
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication      • TCP/IP	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs
Keep-alive function, supported Protocols PROFIsafe Redundancy mode Media redundancy     — Switchover time on line break, typ.     — Number of stations in the ring, max. Open IE communication     • TCP/IP     — Number of connections, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      • ISO-on-TCP (RFC1006)	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      • ISO-on-TCP (RFC1006)      — Number of connections, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.      — Number of stations in the ring, max.  Open IE communication      TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      ISO-on-TCP (RFC1006)      — Number of connections, max.      — Data length, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.     — Switchover time on line break, typ.     — Number of stations in the ring, max.  Open IE communication      TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      ISO-on-TCP (RFC1006)      — Number of connections, max.      — Data length, max.      UDP	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.     — Switchover time on line break, typ.     — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      • ISO-on-TCP (RFC1006)      — Number of connections, max.      — Data length, max.      • UDP      — Number of connections, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.     — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      • ISO-on-TCP (RFC1006)      — Number of connections, max.      — Data length, max.      • UDP      — Number of connections, max.      — Data length, max.	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.     — Number of stations in the ring, max.  Open IE communication      TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      — Data length for connections, max.      — Data length, max.      UDP      — Number of connections, max.      — Data length, max.  Web server	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.     — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      • ISO-on-TCP (RFC1006)      — Number of connections, max.      — Data length, max.      • UDP      — Number of connections, max.      — Data length, max.  Web server      • supported	65533, 65534, 65535 Yes Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      - Switchover time on line break, typ.     - Number of stations in the ring, max.  Open IE communication      TCP/IP      - Number of connections, max.      - Data length for connection type 01H, max.      - Data length for connection type 11H, max.      ISO-on-TCP (RFC1006)      - Number of connections, max.      Data length, max.      UDP      - Number of connections, max.      Data length, max.      Web server      supported      User-defined websites	65533, 65534, 65535 Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte
Keep-alive function, supported  Protocols  PROFIsafe  Redundancy mode  Media redundancy      — Switchover time on line break, typ.     — Number of stations in the ring, max.  Open IE communication      • TCP/IP      — Number of connections, max.      — Data length for connection type 01H, max.      — Data length for connection type 11H, max.      • ISO-on-TCP (RFC1006)      — Number of connections, max.      — Data length, max.      • UDP      — Number of connections, max.      — Data length, max.  Web server      • supported	65533, 65534, 65535 Yes Yes Yes 200 ms; PROFINET MRP 50 Yes; via integrated PROFINET interface and loadable FBs 32 1 460 byte 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 32 768 byte Yes; via integrated PROFINET interface and loadable FBs 32 1 472 byte



PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
Number of GD loops, max.	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
<ul> <li>communication function / S7 basic communication</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target commu	nication load) / header
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	50
<ul> <li>Total of all master/slave connections</li> </ul>	3 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	24 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	24 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
performance data / PROFINET CBA / remote interconnection /	
— Sampling interval, min.	200 ms
<ul> <li>— Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>— Data length of all incoming interconnections, max.</li> </ul>	3 200 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	3 200 byte
<ul> <li>— data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum</li> </ul>	1 400 byte
performance data / PROFINET CBA / remote interconnection /	with cyclic transfer / header
— Transmission frequency: Transmission interval, min.	1 ms
<ul> <li>— number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum</li> </ul>	300
— number of remote connections to output variables /     with cyclical transfer / with PROFINET CBA / maximum	300
<ul> <li>data volume / as user data for remote interconnections with input variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul> <li>— data volume / as user data for remote interconnections with output variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul> <li>— data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum</li> </ul>	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
— Number of stations that can log on for HMI variables     (PN OPC/iMap)	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms



— Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
performance data / PROFINET CBA / PROFIBUS proxy funct	
— supported	Yes
— Number of linked PROFIBUS devices	32
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	32
usable for PG communication	31
— reserved for PG communication	1
— adjustable for PG communication, min.	1
- adjustable for PG communication, max.	31
usable for OP communication	31
- reserved for OP communication	1
— adjustable for OP communication, min.	1
- adjustable for OP communication, max.	31
usable for S7 basic communication	30
<ul> <li>— reserved for S7 basic communication</li> </ul>	0
<ul> <li>— adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	30
usable for S7 communication	16
— reserved for S7 communication	0
<ul> <li>— adjustable for S7 communication, min.</li> </ul>	0
— adjustable for S7 communication, max.	16
total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max.
	14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	
simultaneously active Alarm-S blocks, max. Test commissioning functions	Yes 300
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block	Yes 300 Yes; Up to 2 simultaneously
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step	Yes 300 Yes; Up to 2 simultaneously Yes
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints	Yes 300 Yes; Up to 2 simultaneously
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control	Yes 300 Yes; Up to 2 simultaneously Yes 4
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max. <b>Diagnostic buffer</b> • present • Number of entries, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 30 14 Yes Inputs, outputs 10 Yes Inputs, outputs 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max.	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10 Yes 500 No 100 499
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10 Yes 500 No 100 499 Yes; From 10 to 499
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max. <b>Diagnostic buffer</b> • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10 Yes 500 No 100 499
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset Service data	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 30 14 Yes Inputs, outputs 10 Yes 500 No 100 499 Yes; From 10 to 499 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max. <b>Diagnostic buffer</b> • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10 Yes 500 No 100 499 Yes; From 10 to 499
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. - of which status variables, max. - of which control variables, max. - of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. - adjustable - of which powerfail-proof • Number of entries readable in RUN, max. - adjustable - preset Service data • can be read out	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10 Yes 500 No 10 Yes; From 10 to 499 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. <b>Forcing</b> • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset Service data • can be read out Ambient conditions	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 14 Yes Inputs, outputs 10 Yes 500 No 10 Yes; From 10 to 499 10
simultaneously active Alarm-S blocks, max. Test commissioning functions Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — adjustable — of which powerfail-proof • Number of entries readable in RUN, max. — adjustable — preset Service data • can be read out Ambient conditions Ambient temperature during operation	Yes 300 Yes; Up to 2 simultaneously Yes 4 Yes Inputs, outputs, memory bits, DB, times, counters 30 30 30 14 Yes Inputs, outputs 10 Yes 500 No 100 499 Yes; From 10 to 499 10 Yes



configuration / header	
Configuration software	
• STEP 7	Yes; V5.5 or higher
configuration / programming / header	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	1 250 g
last modified:	9/6/2023

last modified:

9/6/2023 🖸

