SIEMENS

Data sheet

6ES7315-6TG10-0AB0

SIMATIC S7-300, CPU 315T-2 DP, CENTRAL PROCESSING UNIT FOR PLC AND TECHNOLOGY 128 KBYTE WORKING MEMORY, 1. INTERFACE MPI/DP 12MBIT/S 2. INTERFACE DP(DRIVE), INTEGRATED I/O FOR TECHNOLOGY FRONT CONNECTOR (1 X 40PIN) AND MICRO MEMORY CARD MIN. 4MB NECESSARY

General information	
HW functional status	01
Firmware version	CPU: V2.3.1, integrated technology: V3.1.1
Engineering with	
Programming package	STEP 7 V 5.3 SP1 or higher and S7-Technology option package V2.0

Supply voltage		
Rated value (DC)		
• 24 V DC	Yes	
permissible range, lower limit (DC)	20.4 V	
permissible range, upper limit (DC)	28.8 V	
external protection for power supply lines (recommendation)	2 A min.	
Load voltage L+		
• Rated value (DC)	24 V	
 Reverse polarity protection 	No	

Input current	
Current consumption (in no-load operation), typ.	200 mA
Inrush current, typ.	2.5 A
l²t	1 A ² ·s

Power loss	
Power loss, typ.	6 W

Memory	
Work memory	
• integrated	128 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last 	10 y
programming), min.	
Backup	

• present	roo, oddrantood by mino (maintenance noo)
Battery	
Backup battery	
Backup time, max.	10 y; Data retention on the MMC (after last programming)
CPU processing times	
for bit operations, typ.	0.1 μs
for bit operations, max.	0.1 μs
for word operations, typ.	0.2 μs
for fixed point arithmetic, typ.	2 µs
for floating point arithmetic, typ.	3 µs
CPU-blocks	
Number of blocks (total)	1 024
DB	
• Number, max.	1 023; DB 0 reserved
• Size, max.	16 kbyte
FB	
• Number, max.	2 048; see instruction list
• Size, max.	16 kbyte
FC	
• Number, max.	2 048; see instruction list
• Size, max.	16 kbyte
ОВ	
• Number, max.	see instruction list
• Size, max.	16 kbyte
 Number of free cycle OBs 	1
 Number of time alarm OBs 	1
 Number of delay alarm OBs 	1
 Number of cyclic interrupt OBs 	1
 Number of process alarm OBs 	1
Number of startup OBs	1
 Number of asynchronous error OBs 	1
 Number of synchronous error OBs 	2
Nesting depth	
• per priority class	8
• additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	



Yes

— adjustable

— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	1024 (DBs, FCs, FBs). The maximum number of loadable blocks
	can be reduced by the MMC that you use.
Flag	
Number, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
 Retentivity preset 	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes
Local data	
per priority class, max.	1 024 byte
Address area	
I/O address area	
• Inputs	2 kbyte
Outputs	2 kbyte
of which distributed	
— Inputs	2 kbyte
— Outputs	2 kbyte
Process image	



• Inputs	128 byte
Outputs	128 byte
Digital channels	
• Inputs	16 384
— of which central	256
• Outputs	16 384
— of which central	256
Analog channels	
● Inputs	1 024
— of which central	64
• Outputs	1 024
— of which central	64

Hardware configuration		
Number of DP masters		
• integrated	2; 1 DP and 1 DP (drive)	
• via CP	2; for DP	
Number of operable FMs and CPs (recommended)		
• FM	8	
• CP, PtP	8	
• CP, LAN	10	
Rack		
• Racks, max.	1	
 Modules per rack, max. 	8	

Time of day	
Clock	
 Hardware clock (real-time) 	Yes
 retentive and synchronizable 	Yes
Backup time	6 wk; At 40 °C ambient temperature
 Deviation per day, max. 	10 s
Operating hours counter	
Number	1
Number/Number range	0
 Range of values 	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes



Digital inputs	
Number of digital inputs	4
Functions	technological functions, e.g. reference point detection (BERO); digital inputs can also be used (with restrictions) in STEP 7 user program.
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	4
— up to 60 °C, max.	4
Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30V
Input current	
● for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for technological functions	
— at "0" to "1", max.	10 μs; Typical
— at "1" to "0", max.	10 μs; Typical
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Digital outputs	
Number of digital outputs	8
Functions	For technology functions, e.g. high-speed cam switch signals
Short-circuit protection	Yes
 Response threshold, typ. 	1 A
Limitation of inductive shutdown voltage to	2L+ (-48 V)
Controlling a digital input	No
Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
● for signal "0", max.	3 V
• for signal "1", min.	2L+ (-2,5 V)
Output current	
● for signal "1" rated value	0.5 A



 for signal "1" permissible range for 0 to 60 °C, min. 	5 mA
 for signal "1" permissible range for 0 to 60 °C, max. 	0.6 A
• for signal "0" residual current, max.	0.3 mA
Parallel switching of two outputs	
• for uprating	No
 for redundant control of a load 	No
Switching frequency	
with resistive load, max.	100 Hz
with inductive load, max.	0.2 Hz; According to IEC 60947-5-1, DC-13
• on lamp load, max.	100 Hz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
all other mounting positions	
— up to 40 °C, max.	3 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
Encoder	
Connectable encoders	
• 2-wire sensor	No

1. Interface		
Interface type	Integrated RS 485 interface	
Physics	RS 485	
Isolated	Yes	
Power supply to interface (15 to 30 V DC), max.	200 mA	
Protocols		
• MPI	Yes	
 PROFIBUS DP master 	Yes	
 PROFIBUS DP slave 	Yes	
 Point-to-point connection 	No	
MPI		
Transmission rate, max.	12 Mbit/s	
Services		
— PG/OP communication	Yes	
— Routing	Yes	
 Global data communication 	Yes	
 — S7 basic communication 	Yes	



— S7 communication	Yes
— S7 communication, as client	Yes; Via CP and loadable FB
— S7 communication, as server	Yes
PROFIBUS DP master	40 Mb;t/a
• Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
 Global data communication 	No
— S7 basic communication	No
— S7 communication	No
— Equidistance	Yes
— SYNC/FREEZE	Yes
— DPV1	Yes
Address area	
— Inputs, max.	244 kbyte; 244 byte per DP slave
— Outputs, max.	244 kbyte; 244 byte per DP slave
PROFIBUS DP slave	
Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
 Address area, max. 	32
 User data per address area, max. 	32 byte
Services	
— Routing	Yes
 Global data communication 	No
 — S7 basic communication 	No
— S7 communication	No
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	200
• MPI	No



 PROFIBUS DP master 	Yes; DP(DRIVE)-Master
 PROFIBUS DP slave 	No
 Point-to-point connection 	No
PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	
— PG/OP communication	No
— Routing	No
 Global data communication 	No
 S7 basic communication 	No
— S7 communication	No
— Equidistance	Yes
— SYNC/FREEZE	No
 Activation/deactivation of DP slaves 	No
— DPV1	No
Address area	
— Inputs, max.	244 kbyte; 244 byte per DP slave
— Outputs, max.	244 kbyte; 244 byte per DP slave
Communication functions	

Communication functions		
PG/OP communication	Yes	
Global data communication		
• supported	Yes	
 Number of GD loops, max. 	8	
Number of GD packets, max.	8	
 Number of GD packets, transmitter, max. 	8	
 Number of GD packets, receiver, max. 	8	
Size of GD packets, max.	22 byte	
• Size of GD packet (of which consistent), max.	22 byte	
S7 basic communication		
• supported	Yes	
 User data per job, max. 	76 byte	
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)	
S7 communication		
• supported	Yes	
• as server	Yes	
• as client	Yes; Via CP and loadable FB	
User data per job, max.	180 byte; With PUT/GET	
• User data per job (of which consistent), max.	64 byte; as server	
S5 compatible communication		



• supported	Yes; via CP and loadable FC
Number of connections	
• overall	16
 usable for PG communication 	15
 reserved for PG communication 	1
 adjustable for PG communication, min. 	1
 adjustable for PG communication, max. 	15
usable for OP communication	15
 reserved for OP communication 	1
 adjustable for OP communication, min. 	1
 adjustable for OP communication, max. 	15
 usable for S7 basic communication 	12
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, 	0
min.	
 adjustable for S7 basic communication, 	12
max.	
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	40
Test commissioning functions	
Status block	Yes
Single step	Yes
Number of breakpoints	2
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes

Interrupts/diagnostics/status information

• Number of entries, max.

— adjustable



100 No

Alarms	No
Diagnostics function	No
Diagnostics indication LED	
Status indicator digital input (green)	Yes
Status indicator digital output (green)	Yes
D. L. C. L C.	
Potential separation Potential separation digital inputs	
between the channels and backplane bus	Yes
Potential separation digital outputs	100
between the channels and backplane bus	Yes
Solvesti tile enalimete ana saoripiante sao	
Permissible potential difference	
between different circuits	75 V DC/60 V AC
Isolation	
Isolation tested with	500 V DC
Configuration	
Configuration software	
• STEP 7	Yes; V5.2 SP1 or higher and S7 Technology option package
Programming	
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
Cycle time monitoring	
• lower limit	1 ms
• upper limit	6 000 ms
• adjustable	Yes
• preset	150 ms
Dimensions	
Width	160 mm
Height	125 mm



Depth 130 mm

Weights
Weight, approx. 750 g

08/15/2019

last modified: