## **SIEMENS**

## **Data sheet**



SIPLUS S7-1200 CPU 1212C DC/DC/DC based on 6ES7212-1AE40-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, signal board: 0, compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC; 6 DQ 24 V DC; 2 AI 0-10 V DC, power supply: 20.4-28.8 V DC, program/data memory 75 KB

Figure similar

General information	
Product type designation	CPU 1212C DC/DC/DC
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	20.4 V
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V
Input current	
Current consumption (rated value)	400 mA; CPU only
Current consumption, max.	1 200 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	9 W
Memory	
Work memory	
integrated	75 kbyte
Load memory	
• integrated	1 Mbyte
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	with SIMATIC memory card
Backup	
• present	Yes; maintenance-free
<ul> <li>without battery</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	

Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
Size, max.	4 kbyte; Size of bit memory address area
Local data	
per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	i hayto
	2 com modules as signed board on he used. 2 signed modules
Number of modules per system, max.	3 com. modules, no signal board can be used, 2 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
of which inputs usable for technological functions	4; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in
·	groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30
	kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6
of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	
• for signal "1" rated value	0.5 A
for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	V. HIV
"0" to "1", max.	1 ue
● U IO I , IIIaX.	1 µs



a "4" to "0" may	Euo
• "1" to "0", max.	5 μs
Switching frequency	100 kHz
of the pulse outputs, with resistive load, max.  Polar outputs	100 KHZ
Relay outputs  • Number of relay outputs	0
Cable length	U .
shielded, max.	500 m
	150 m
unshielded, max.  Analog inputs	150 111
Analog inputs	2
Number of analog inputs	2
Input ranges	Von
Voltage     Input spages (rated values) voltages	Yes
Input ranges (rated values), voltages  • 0 to +10 V	Von
	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	400 ms tripted and shielded
shielded, max.  Analog outputs	100 m; twisted and shielded
Analog outputs	0
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	40 1-4
Resolution with overrange (bit including sign), max.	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 μs
Encoder	
Connectable encoders	
2-wire sensor	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
• RJ 45 (Ethernet)	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	40
— Number of connectable IO Devices, max.	16
PROFINET IO Device	
Services	Voc
— Shared device	Yes
Number of IO Controllers with shared device, max.  Protected.	2
Protocols  Connecte protocol for PROFINET IO	Voc
Supports protocol for PROFINET IO	Yes
PROFIBLE	No
PROFIBUS  AS Interfaces	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	Voo
TCP/IP  Ones IF communication	Yes
Open IE communication	Voo
• TCP/IP	Yes
<ul><li>ISO-on-TCP (RFC1006)</li><li>UDP</li></ul>	Yes Yes
	1 03
Web server	



<ul><li>supported</li></ul>	Yes
User-defined websites	Yes
Further protocols	
MODBUS	Yes
communication functions / header	
S7 communication	
<ul><li>supported</li></ul>	Yes
• as server	Yes
• as client	Yes
Number of connections	
• overall	16; dynamically
Test commissioning functions	
Status/control	
Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
Forcing	Yes
Diagnostic buffer	
• present	Yes
Traces	
Number of configurable Traces	2; Up to 512 KB of data per trace are possible
Integrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated DO
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
	500V AC for 1 minute
Potential separation digital inputs	500V AC for 1 minute
Potential separation digital inputs  • Potential separation digital inputs	
Potential separation digital inputs  • Potential separation digital inputs  • between the channels, in groups of	
Potential separation digital inputs  • Potential separation digital inputs  • between the channels, in groups of  Potential separation digital outputs	1
Potential separation digital inputs  • Potential separation digital inputs  • between the channels, in groups of  Potential separation digital outputs  • Potential separation digital outputs	1 Yes
Potential separation digital inputs  • Potential separation digital inputs  • between the channels, in groups of  Potential separation digital outputs  • Potential separation digital outputs  • between the channels	1 Yes No
Potential separation digital inputs  • Potential separation digital inputs  • between the channels, in groups of  Potential separation digital outputs  • Potential separation digital outputs  • between the channels  • between the channels, in groups of	1 Yes No
Potential separation digital inputs  • Potential separation digital inputs • between the channels, in groups of  Potential separation digital outputs  • Potential separation digital outputs • between the channels • between the channels, in groups of  EMC	1 Yes No
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static	1 Yes No 1
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs between the channels between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	1 Yes No 1 Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge	Yes No 1  Yes  KV
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge Test voltage at contact discharge	Yes No 1  Yes  KV
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs  Potential separation digital outputs between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-	1 Yes No 1 Yes  KV 6 kV
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital inputs  Potential separation digital outputs  Potential s	1 Yes No 1 Yes 8 kV 6 kV Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity on signal cables acc. to IEC 61000-4-4	1 Yes No 1 Yes 8 kV 6 kV Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs  Potential separation digital outputs  between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity against voltage surge	1 Yes No 1 Yes 8 kV 6 kV Yes Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs  Potential separation digital outputs  between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity on supply lines acc. to IEC 61000-4-5	1 Yes No 1 Yes 8 kV 6 kV Yes Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs  Potential separation digital outputs  between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance indu Interference immunity against high-frequency radiation	1 Yes No 1 Yes 8 kV 6 kV Yes Yes Yes Ced by high-frequency fields
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs Potential separation digital outputs  Potential separation digital outputs between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance indu Interference immunity against conducted variable disturbance indu Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	1 Yes No 1 Yes 8 kV 6 kV Yes Yes Yes Ced by high-frequency fields
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital inputs  Potential separation digital outputs  Potential se	Yes No 1  Yes 8 kV 6 kV  Yes Yes  Yes  Ced by high-frequency fields Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs between the channels between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance indu Interference immunity against conducted variable disturbance indu Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas	Yes No 1  Yes 8 kV 6 kV  Yes Yes Yes Yes  Yes  Yes  Ced by high-frequency fields Yes  Yes  Yes  Yes  Yes
Potential separation digital inputs  Potential separation digital inputs  between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs  between the channels  between the channels, in groups of  EMC  Interference immunity against discharge of static electricity  Interference immunity against discharge of static electricity acc. to IEC 61000-4-2  Test voltage at air discharge  Test voltage at contact discharge  Interference immunity to cable-borne interference  Interference immunity on supply lines acc. to IEC 61000-4-4  Interference immunity on signal cables acc. to IEC 61000-4-4  Interference immunity against voltage surge  Interference immunity against voltage surge  Interference immunity against conducted variable disturbance indu	Yes No 1  Yes 8 kV 6 kV  Yes Yes Yes  Yes  Yes  Yes  Yes  Yes
Potential separation digital inputs  Potential separation digital inputs between the channels, in groups of  Potential separation digital outputs  Potential separation digital outputs between the channels between the channels between the channels, in groups of  EMC  Interference immunity against discharge of static electricity Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 Test voltage at air discharge Test voltage at contact discharge Interference immunity to cable-borne interference Interference immunity on supply lines acc. to IEC 61000-4-4 Interference immunity against voltage surge Interference immunity against voltage surge Interference immunity against conducted variable disturbance indu Interference immunity against conducted variable disturbance indu Interference immunity against high-frequency radiation acc. to IEC 61000-4-6  Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas	Yes No 1  Yes 8 kV 6 kV  Yes Yes Yes  Yes  Yes  Yes  Yes  Yes



Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
min.     max.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 70 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 4, digital outputs 3, analog inputs 2 (no adjacent points) with horizontal mounting position; Tmax > +60 °C number of simultaneously switched-on digital inputs 3, digital outputs 2, analog inputs 0 (no adjacent points) with horizontal mounting position
At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressure-altitude</li> </ul>	5 000 m  Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tma - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
<ul> <li>Vibration resistance during operation acc. to IEC 60068- 2-6</li> </ul>	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	V 01 000 11 ( ) 1 ( ) ( ) ( ) ( )
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-3  Use on ships/at sea	Yes; Class 3S4 incl. sand, dust, *
to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
<ul> <li>Against chemically active substances acc. to EN 60654-4</li> </ul>	Yes; Class 3 (excluding trichlorethylene)
<ul> <li>Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04</li> </ul>	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul> <li>Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul> <li>Coatings for printed circuit board assemblies acc. to EN 61086</li> </ul>	Yes; Class 2 for high reliability
<ul> <li>Protection against fouling acc. to EN 60664-3</li> </ul>	Yes; Type 1 protection
<ul> <li>Military testing according to MIL-I-46058C, Amendment 7</li> <li>Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A</li> </ul>	Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A
onfiguration / header	
configuration / programming / header	
Programming language	V
— LAD	Yes



— FBD	Yes
— SCL	Yes
programming / cycle time monitoring / header	
<ul><li>adjustable</li></ul>	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	370 g

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